

SUPPLEMENT.

The Mining Journal, RAILWAY AND COMMERCIAL GAZETTE:

FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

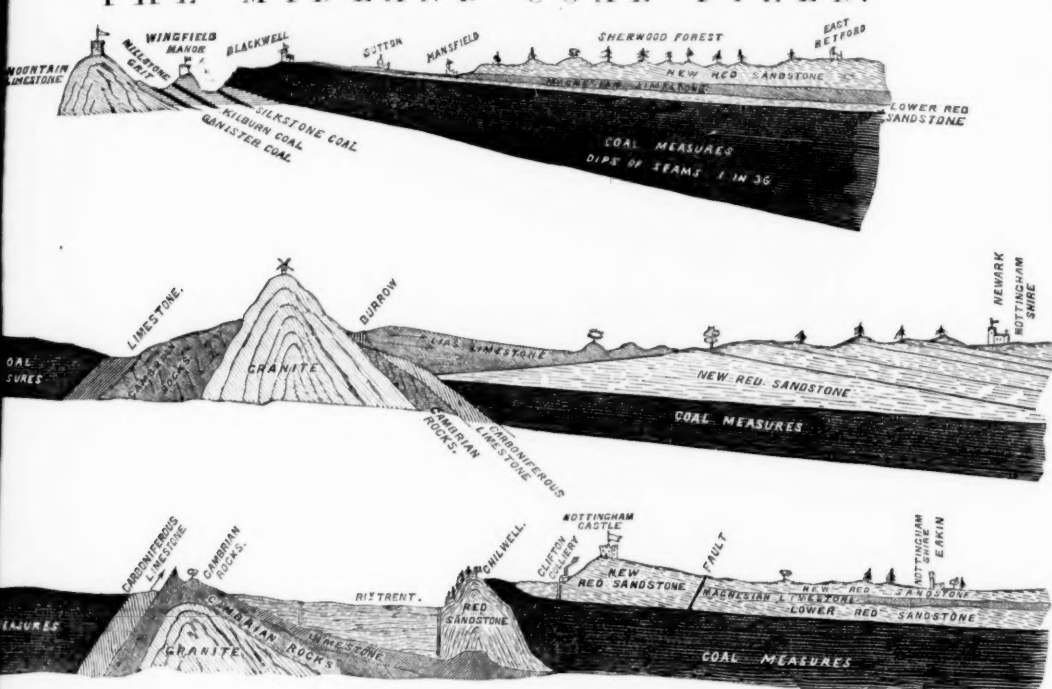
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THE MIDLAND COAL FIELD.



Original Correspondence.

THE MIDLAND COAL FIELD.

Permian Marl Sandstone and the Upper Magnesian Limestone the Upper Coal Measures in the counties of Nottingham and eastern part of Yorkshire in passing through the central coal field via Shire Oaks and the ancient Forest of Sherwood the east of Mansfield, Nottingham, and through the Vale of Belvoir. The eastern division is undulated with round hills, not more than 100 to 200 feet above the lowest lands. The forest as a whole, gradually rise from west to east, till they attain a considerable elevation, the average height of country is about 150 feet above the level of the sea. The following geological formations, in descending order, occur in this district:—

- Keuper Upper Keuper marls and sandstone.
- Lower Keuper marls and sandstone.
- Bunter Pebble and conglomerate beds.
- Lower soft red and mottled sandstone.
- Permian Upper magnesian limestone.
- Red marls and sandstone.
- Lower magnesian limestone.

Coal measures over which the country is occupied by the New Red Sandstone and the depth to the coal will vary according to the thickness of the above measures, the thickness of the coal measures, and the thickness of the coal measures. The thickness of the coal measures is nearly exact double carbonates of lime and magnesian, but the beds contain only a small percentage of magnesia; they are in texture and hardness. The Lower Sandstones are pebbly, and much resemble red varieties of soft millstone upper sandstones and clays are of red colours. This is the Midland coal field, which extends into the counties of Yorkshire, Nottinghamshire, and East Leicestershire, is one of formation, which, from one extremity to the other, is about 70 miles, and an average of 25 miles in breadth. The counties of Derbyshire and Yorkshire occupy an area of from 100 square miles, and contain fifteen workable seams, having a thickness of 40 feet of coal. The upper and lower strata of the county present a thickness of from 2000 to 3000 feet; the lower series, including the millstone grit, Yoredale, and scar, with coal and shales, have an additional aggregate thickness of 3000 feet.

East and south-east these extensive coal fields are bordered by Permian deposits, under which they dip, and to the north by the lofty moorlands of the millstone grit. But what is the amount of coal in reserve treasured up in this district, it obviously does not in the least detract from the vast means for the discovery and development of new deposits of the precious mineral, and which we are so desirous of developing do certainly exist at accessible depths beneath immense secondary formations. The general aspect of the New Red Sandstone—and which sandstone covers the coal measures of the coal field as with a mantle—is marked everywhere by gently gentle features, easily swelling undulations, relieved here by picturesque cliffs of sandstone over a pleasant no part of England does the sandstone of this series make more than 1000 feet above the sea, one of the most conspicuous ridges of Nottingham Castle.

East from the mountain limestone at Crich, in the distance of six miles you pass from the lowest coal seams to the upper coal measures then pass under the magnesian limestone; in Ashfield, Notts, the limestone dips at 3° for a distance of 10 miles, when the limestone rises into small hills, but the hills incline towards the east. The limestone passes out under the New Red Sandstone, but in the brooks and valleys it is seen at the surface. I have not the least doubt but that as far as it extends towards the east, and the dip is

very gradual. There is no doubt but that the coal measures will be found at less depth than is supposed.

Section No. 1 shows this district, distance 27 miles. In Section No. 2 we pass over from the Leicestershire coal field via Mount Sorrel, and from the granite rocks to the lias limestone at Barrow, and in a north-eastern direction through the Vale of Belvoir, and via Bingham to Newark-on-Trent. A very large portion of the eastern part of this district is overlaid with the Permian marls and sandstone, and under which the coal measures are, and which coal field is a continuation of the Midland coal field. There is no doubt but that the secondary formation will be very much thinned out to the east, and that the coal measures will be found at a workable depth.

In Section No. 3 we pass from the Leicestershire coal field over a distance of 30 miles, and in which district bore-holes have been put down, and have bored through the red rock into the lower rocks without finding the coal measures, thus proving that we have a very large tract or district where the coal measures are absent. In continuing on Section No. 3 we arrive at Chilwell, and on the east side the coal measures can be seen setting in at an angle of 15°. The Midland coal field comes up to this fault for a distance of ten miles north; and two miles west of this fault an isolated section of the Derbyshire coal thins out to the lowest beds, and the borings on the west, between this and Mount Sorrel, prove that the coal measures do not set in again. In continuing on from Chilwell, north-east, we arrive at Clifton Colliery, which is sunk on a continuation of the Midland coal field. The coal measures then pass under the New Red Sandstone and under the town of Nottingham. On the north-east of Nottingham the Top Hard, or Barnsley bed, is being worked, at a depth of about 475 yards. In passing over this section via Oxtun, Halam, and Bilthorpe, and as far as Tuxford, the coal measures will be found at a far less depth than is calculated upon, as the measures have a gentle dip, and here and there very large portions of the secondary formations have been eroded.

Taking into consideration that we have a very large tract of coal in the Midland coal field yet untouched, and which will become more and more important every year as the other districts get worked out. I don't find the rise in the measures, but a very gradual dip, and with the dip of the surface, and the thinning out of the upper formation, we have coal in store yet for centuries.

Wombwell, Barnsley. JONATHAN HARRISON,
Mining Engineer.

THE BATTLE OF THE BORERS.

SIR,—Whoever wins the above battle will deserve to have a statue erected by the grateful miners of England. I am neither a patentee nor a manufacturer, and have no other desire than that the best horse should win. I have, it is true, backed the McKean drill to win, but should the Burleigh or the Diamond Drill turn out to be best I shall not hesitate about charging from one to another.

With respect to the Burleigh your correspondent, Mr. Davies, writes as if no other person had had the brains to adopt the "stretcher" except Mr. Brain. He is quite in error; there is nothing new in that principle. The stretcher has been in use all along by McKean and other inventors. The moot point is, not the speed or the power of this or that machine, but the durability of the machines themselves. Will the percussion principle or the diamond cutting principle gain the day? How long will a machine last that is continually trying to knock itself to pieces? Will it last long enough to answer its purpose and pay for itself? I cannot say how long one of McKean's "new" Drills will last, as I have not yet succeeded in knocking one to pieces; but I have had one in use for about three months, and it does not seem to be much the worse; but I will venture to say that if the new McKean drill will only last six weeks it will pay itself, and leave a handsome profit besides, which I will now endeavour to show. The cost of the machine with column and socket is 125*l*. The level in which I have the machine at work is about 8 ft. high and 5 ft. wide, and as it stood on the last bargain-day I feel quite

certain that no miners in the world, by hand labour and with gunpowder, would have stirred it for less than 14*l*. per fathom. We let 20 fathoms to eight men at 5*l*. 10s. per fathom, therefore—

20 fathoms at 14 <i>l</i>	£280
20 fathoms at 5 <i>l</i> . 10s.	110
Balance in favour of machine.....	£170
Cost of machine	125

Leaving balance profit

£45
We calculate that the eight men will complete the 20 fms. in about seven weeks. The machine, if it stands, will, therefore, have paid for itself, and left a profit of 45*l*., independent of the enormous gain in time. Inasmuch as this same machine has during the last nine weeks, with only six men, cut 16 fms. and 5 ft. of ground at the same price, 5*l*. 10s. per fathom, without being much the worse, we may safely reckon upon its doing as much more, in which case it will have paid for itself more than twice over.

The machinemens have only worked "five" six-hour shifts every week, yet they have earned 28*l*. a week during the last month clear of stoppages. It requires 10 lbs. of dynamite at 2s. per lb. for every fathom of ground. If the ground is properly "laid in" and clear for action, three or four holes 6 ft. deep will cut a fathom. Each hole will get about 4 tons of stuff. It is, therefore, evident that if we could get the stuff cleared faster away, and the ground more rapidly "laid in," which must be done by hand labour, we could go at the rate of 1 fathom a-day.

We are compelled, owing to the cleavage of the beds, to blast upwards or downwards; we cannot blast sideways, and must, therefore, "lay on" at the top or at bottom. GEO. WM. DENYS.

Sept. 30.

FRUITLESS AND SILLY SEARCH FOR COAL.

SIR,—The present high price of mineral fuel, added to the vast development and extension of our coal fields within the last few years, has no doubt sharpened the desire on the part of capitalists to possess themselves of mineral property, and has led speculators to search for new fields. That any man or company of men having any knowledge of mining should, in these days of *Mining Journals*, *Colliery Guardians*, *Mining Institutes*, and geologically coloured maps of the county published with Government authority, should be silly enough, in defiance of theory and practice, to go and bore in search of coal in rocks 600 or 700 feet below the carboniferous rocks is something amazing. "Practical men" sinking a shaft in the lias, in the belief that they were in the pennystone shale of the coal measures, on Lord Hill's estate, near Prees; on another occasion a number of small farmers clubbed together their means, and ruined themselves by an absurd attempt to sink for coal in the Silurians, at Llandinam; and a similar abortive attempt was made on the estate of Mr. Walter Moseley under the supervision of a German, who was as ignorant of mining and geology as the Welsh farmers; and at this moment we have a company of Yorkshiremen—usually remarkable for shrewdness and common sense—actually boring for coal on the same estate at Buildwas in Silurian rocks. The thing is all the more preposterous from the fact that, 600 or 700 ft. above them, on the brow of the hill overlooking the valley of the Severn, the very bottom and base of the coal measures are to be seen coming to the light of day. The millstone grit crops out below them, and the Wenlock limestone shows itself next in the order of succession, and the next—the Llandowry formation—actually crops out in the bed of the Severn. Yet it is in the latter that the attempt is being made and that a bore-hole has been put down to a depth of 40 yards. It is palpable that every yard the men go down they go a yard further off the measures they so eagerly covet, unless, indeed, they intend going down to the Antipodes. The promoters of this foolish enterprise have not even the excuse of ascertaining what lies beneath the rocks. Next in the descending order may be seen on the surface at Shinton, Cressage, and Cound, where nature, as if to satisfy curiosity, has by that mighty machinery which has tilted the oldest and lowest formations of the globe brought them to the surface. On remonstrating with the man conducting the operation, he showed me some red earth brought up by the shell as being "kind and favourable." A red rock sometimes occurs in connection with the Carboniferous sandstone, and it is not improbable they have got down to it. Madeley, Salop, Sept. 30. JOHN RANDALL.

THE BORING FOR COAL AT CHILDS ERCELL.

SIR,—Paragraphs have appeared in the London and provincial newspapers relative to the alleged failure of these borings, and conclusions appear to have been arrived at altogether at variance with facts as they are known to exist, and also with the expectations both of the promoters of the undertaking and of experienced geologists who have visited it. The depth to which the boring has been carried at present bears no relation to that which I considered necessary in my report, made in 1869, to reach the workable coals of North Staffordshire, which I still believe are to be found beneath.

In the report referred to I alluded to the western or Lycett, and Madeley portion, as having an important bearing upon those of Childs Erccall, the most encouraging feature of my mind being the presence of the entire series of these rich measures at the point where they dip beneath the Permian rocks in the direction of Erccall. The Lycett Colliery is intersected by faults, which necessarily add to the cost of working, and their effects being so great that the coals sometimes dip or rise 3 ft. in the yard. The most formidable of these run across the colliery with a down-throw on the south-west, or Market Drayton side, of 200 yards.

On the upper, or north-east, side some of the measures are partially absent, from having been thrown out at the surface, but on the Market Drayton, a down-throw, side they are present, and there is every reason to suppose that the series are complete on that side. Up to the present the younger and upper measures only on that side have been worked, and numerous shafts have been worked, and numerous old shafts are observable, which were abandoned 20 or 30 years ago, because the proprietors were not prepared to go deeper. The Crewe Company, who have secured mineral rights over several thousand acres of Lord Crewe's estate, have, however, of late put down new machinery, in order to reach the lower coals.

The 200 yard fault or faults alluded to bring in several bands of ironstone, and the Spendercroft coal, which is 5 ft. 6 in. in thickness on an average. Sections of the upper coal measures are visible in the cuttings on the Silverdale side of the line of railway to Market

Drayton, and these are succeeded by the Permians, of the thickness of which I then said I found it difficult to speak, but I added that my experience was that they were usually of least thickness where all the upper coal measures were present, and *vice versa*. I calculate the upper coal measures, consisting of clays, marls, and occasional yellow sandstone and coal, to be 250 yards to the "Top Red Mine," and taking Silverdale as a guide, I estimated the depth required to reach the more valuable coals to be little short of 665 yards from the surface, or 565 yards from the top of the Permians. It happened, unfortunately, that the bore-hole was commenced in the pebble beds of the Bunter instead of in the Permians, which appear at the surface at no great distance, and they thus added 100 yards of unnecessary red rock to the strata to be gone through. Nothing has happened since then, it appears to me, to alter the supposition that an extension of the North Staffordshire coal field is to be looked for in the direction of Childs Ercall. The magnesian limestone crops out near, and on a piece of the limestone being shown by Mr. Corbett to the late Dr. Buckland he exclaimed—"You are on the coal, and not far from it." Since writing thus far I have received a communication from Mr. Bosworth, under whose able superintendence the borings were carried on, and in reply to my enquiries he assures me that the borings did not cease from any change of opinion as to the existence of the coal measures, but because Mr. Corbett had, not unreasonably, grown weary with the time and expense entailed. The expense, however, was nothing like the amount stated in the papers, but a very reasonable sum as compared with the difficulties and time of the operation. Mr. Bosworth adds, and I quite agree with him, that his opinion is that the coal measures undoubtedly underlie the Permians, although it may be possible that they have been so denuded as to be bare of the other seams. He also says the borings are to be resumed.—*Mudley, Salop.*

JOHN RANDALL.

ECONOMISING COAL IN STEAM BOILERS.

SIR.—I have before called attention through the Journal to the matter of economising coal in steam boilers by using a covering some non-conducting substance, such as Keenan's Papier Mache. I now suggest a simple and inexpensive method of heating the feed water, which I have practised for some time with great success. I discharge my exhaust steam into a drain through a 4-in. pipe about 15 ft. in length. Inside this pipe I place my 1-in. feed, and find the water enters the boilers at 190°. With another boiler the exhaust steam goes through a cast-iron chest, inside which is an arrangement of copper pipes through which the feed water passes. It cost me 10/., but I find the former simple arrangement preferable. I think Keenan's Papier Mache repays its cost in four or five months.

ECONOMY.

HIGH-PRICED COALS—MONOPOLY AND EXTORTION.

SIR.—May I be permitted to offer a few concluding remarks and observations, in the pure spirit, and with the only object I have in view, of "helping those who deserve help, but who cannot help themselves?" In submitting calculations of coals at the pit's mouth at 9s. per ton I have proved, and am assured by those who are actually raising coal, that 9s. is over-rated; and I have a printed announcement now lying before me that the coals can be, and are now, raised at the pit's mouth at only 7s. per ton! This being a fact, I cannot be charged with exaggeration or misrepresentation. Admit this, and the question naturally arises, Are the pit owners justified or warranted in the addition of from 100 to 150 up to 200 per cent. profit before the coals are freighted or transferred to consumers? If so there is an end to my arguments and advocacy, and the public must submit to the gross imposition unless they rouse themselves, and determine positively that only a fair and reasonable profit shall be made on coals supplied from the pit's mouth. I have read a statement that a certain lord (who is a great coalowner) is anxious to prevent monopoly, and offers to supply coals from the pit's mouth at 18s. per ton, which modest and (supposed) "generous offer" secures him a profit of 100, or cent. per cent. on his prime cost! Unfortunately, this monopoly and extortion extends beyond coal supply, for on all sides we look around and see daily these vile principles carried on and imposed on our food and necessities, in flour, potatoes, meat, fish, poultry, butter, eggs, &c., all more or less now selling in markets at exorbitant prices, consequent on enormous profits, mainly introduced and worked up by the middle men, who, as I before stated, create the false position by establishing imaginary panics, and sharing in the plunder-profits with the producers and final salesmen or dealers. This fact was fully exposed in the *City Press*, and again in the *Times*, in connection with reports on high prices of meat, and the only remedy for the evil is in the hands of the public, who, if they will not adopt the curative remedy must not continue to complain of impositions. But the poor and needy, who cannot help themselves, will necessarily be compelled to bear the burthen, or go without their necessities and home comforts. I have done my part, and all I say to others in conclusion is—Follow the lead, and do your parts.

W. AUSTIN, C.E.

Dartmouth-terrace, Bermondsey Park, Oct. 1.

MINE MATERIALS—SUPPLIES BY TENDER.

SIR.—May I beg the fav. of a few lines in the Journal on a matter I and many others consider of vital importance to mining companies generally? The subject is one that I think deserves the earnest and early attention of all interested in the mines of Cornwall and Devon or elsewhere. The supply of material of every kind by tender is the object upon which I address you, and long experience tells me that were it carried out in its strictest integrity many thousands of pounds might be saved to the profit and benefit of shareholders. As it is now, the supply of all kinds of mine material is regulated not particularly according to the wants of the mines, but as it may suit the convenience of merchants. Many pursers and managers will doubtless set their faces against such an intrusion upon their privileges, and probably for reasons best known to themselves; at the same time, it behoves adventurers if money can be saved (and there is little doubt about it) to insist upon any scheme that will tend to decrease the heavy losses and consequent demands on their resources. As things go, month after month the same merchants are sending in supplies, whereas in an open market, where competition must exist, there is all the probability of the best of material being supplied at considerably less prices than are now being paid for such articles as coals, iron, timber, powder, and all other necessities for the working of mines. It is a pity shareholders do not look a little more into affairs of this kind; there is plenty to learn, and were they to pay more attention to the items of costs and expenditure instead of taking for granted all they see in the bi-monthly or quarterly statements furnished them, I fancy they would soon discover many little matters that would require investigation. There is much may be said on the system of supplies, and if some of our great guns of the county would take up their pens and use their tongues in our behalf they may rely on receiving all our congratulations. It is very well known that agents of many suppliers are stumping the counties in search of orders, and are doubtless very profuse in their liberal promises of "palm oil."

In order to carry out the system of tender it would be necessary when pursers and managers rule supreme to appoint a committee of (say) three or more shareholders to invite tenders, and accept or reject as they in their judgment may think best in the interest of the companies they may represent. When committees and directors exist it should be left to their discretion. The question will doubtless be asked, what can a committee know of the quality of candles, coal, &c., and all the requirements of a mine? In answer I admit there is a difficulty, but when they have honest men as agents there is little to fear but that they would fulfil their duty to their employers, and guide them in their decision, as it must to a certain extent rest with them to determine as to quality and between sample and bulk. There are some, doubtless, who for a paltry gratuity would connive with suppliers, but on the first discovery of trickery short work should be made of them. On the other hand, there are many highly respectable firms who are far above such unfair practices, and who would be only too glad to compete with those now luxuriating on large profits; and I see no reason why we should not have three and six months contracts for the supply of material of all and every

kind, from a halfpenny nail to a ton of powder. How many outside merchants are contributing their hundreds and thousands of pounds towards the development of Cornish mining, and why should they not have the same opportunity as those who subscribe little or nothing, send in rubbish, and laugh in their sleeves at the gullibility of foreign adventurers?—*London, Sept. 29.*

X. Y. Z.

GOLD MINING ON THE RIO DEL ORO, MEXICO.

SIR.—These gold fields, situated in the celebrated Distrito de Mina, Republic of Mexico, are opening up most profitably. In the El Puerto concession a lode has just been intersected by an adit brought up under some old superficial workings, the vein being composed of sulphurets, for the calcining and proper treatment of which the Puerto Company have not yet proper appliances. The superintendent, Mr. W. Grove, has, by order of the directors in Mexico, sent a parcel of 1 ton 16 cwt. to Messrs. Barron and Forbes, shareholders resident in that city. By those gentlemen it has been sent on by Vera Cruz and Southampton to London, consigned to Messrs. Johnson and Matthey, of Hatton Garden, assayers to the Bank of England, who, after bruising down the entire parcel, found a general assay to yield the following result:—Gold, 17 ounces per ton of 20 cwt.; silver, 28 ounces per ton of 20 cwt. It has since been submitted to public tender for sale, and realised 72/., sterling per ton, and gives a profit of near 200 per cent. after paying all expenses of extractions, freights over 200 miles land carriage, by ocean steamers, and treatment here.

Other veins are being continually discovered, but on the east and west banks of the Rio del Oro and the Esperanza mines are increasing their gold returns and drawing quite a large population to the new mining district. The most ample protection is being given by the authorities to the working companies, which are composed principally of English and American residents. There are deep runs of auriferous ground in these possessions similar to the golden gutters of Australia and California, which have yet to be explored, the shallow alluvial having afforded a living to hundreds of the natives for many years past, who extract the gold from the gravels by washing in wooden bowls the batea. It is confidently expected that quite a little new California is coming into existence in the Distrito de Mina. More parcels of sulphurets will be sent from time to time for testing in Swansea or Freiberg as the Puerto and Esperanza Mines progress and pending the construction of the reduction works on the mines now in progress.

J. H. PETHERICK.

Finsbury-circus, Oct. 2.

GOLD IN NOVA SCOTIA.

SIR.—The popular agent of the Bank of Montreal, at Halifax, Mr. E. C. Jones, has so generously furnished me with the annexed abstract, which is of interest, as confirming the ordinarily high standard of Nova Scotia gold. Thirteen bars of bullion, weighing in the aggregate 2240½ ozs., lose only 1½ (1.55) ozs. in re-melting, show an average fineness of 953 thousandths (strictly 952.923), and a mean coin value of \$1978 or 44.1s. 3d., sterling. These facts are worth noting by readers of the Journal engaged in gold-mining operations, as it is manifest that capital can be remuneratively employed in a country where the average yield of gold per ton of quartz, and the value of the gold, are so uniformly high as in Nova Scotia. The reduced standard of the Waverley and Uniacke bars was on account of the amalgamated copper plates having been scraped too closely. The bar from Gay's River was composed of alluvial gold.

Sept. 30.

A. HEATHERINGTON.

United States Assay Office, Memorandum of Gold Bullion

from Nova Scotia:—

District.	Quantity assayed.		Fineness.	Gold value.	Silver value.
	Weight before melting, ozs.	Weight after melting, ozs.		Dollars.	Dollars.
Montagu	565.12	564.77	951½	11,225.36
"	714.84	714.26	957	14,130.16
Waverley	52.11	52.09	954	1,005.73
"	48.38	48.34	947	946.31
Sherbrooke	313.77	313.69	952	6,236.55
"	82.48	82.40	945½	1,610.53
"	42.58	42.50	944½	847.37
"	120.74	120.69	953	2,378.87
"	152.30	152.21	951	2,992.97
Wine Harbour	74.24	74.16	953½	1,477.16	1.81
Gay's River	19.10	19.08	953½	375.07	0.36
Uniacke	37.30	37.48	935½	724.80	1.98
Tangier	17.35	17.38	960	343.31	0.35
	2240.51	2238.96	Mean 953	44,294.99	4.50

NOVA SCOTIA GOLD FIELDS.

SIR.—It is a common remark among mining men in the City that there are no dividend-paying gold mines in Nova Scotia. With the exception of the ELBORADO there are certainly none owned by English companies, who have generally wasted their capital in the purchase of expensive and often useless machinery, or whose agents have spent more time in drinking or amusements than in the affairs of the mine; but that there really are prizes to be met with in Nova Scotia is evidenced by the following list:—

The ALBION Mine, in the Montagu District, about eight miles north of Halifax, belongs to the Messrs. Lawson Brothers, Scotch civil engineers, who purchased it of an American company in the autumn of 1869. The Americans sold it as a forlorn hope after spending 8000/., in development. The new proprietors went to work vigorously and systematically, and have cleared about 12,000/., to date, after paying all expenses. The vein averages 4 in., and contains much arsenical pyrites, which is rich in gold; the yield varies from 2 to 15 ozs., but averages 3 ozs.; it is opened by seven shafts for a length of 750 ft., the deepest being 250 ft.

The TUDOR Mine, in the West Waverley district, 12 miles west of Halifax, the property of Mr. Leopold Buskner, an enterprising German gentleman, from a vein 12 in. wide, exploited to an average depth of 250 ft. on a length of 750 ft., yielded 18,000 ozs., or 72,000/., nearly half of which in one year, 1865.

The WESTLAKE Mine, in the Uniacke district, 30 miles west of Halifax, yielded 234½ ozs., from 13 tons, but the owners greedily divided all the profits, and kept no money in hand for working expenses. The yield fell off, the concern got into debt, and was finally bought in by one of the creditors at the sheriff's sale.

The OPHIR Mine, in the Renfrew district, 33 miles north of Halifax, from 450 ft. of a 12-in. lode, worked to a mean depth of 300 ft., yielded 18,000 ozs.

The DONALDSON Mine, at Oldham, 23 miles north-east of Halifax, on a vein about 4 in. wide, lately yielded 115 ozs., from 25 colonial tons; some of the quartz went as high as 7 ozs. per ton.

The WELLINGTON Mine, at Sherbrooke, has produced to date about 20,000 ozs.; the greater part of the gold was obtained from a lode 13 in. wide, and from workings 180 ft. long by 520 ft. deep.

The PALMERSTON Mine, at Sherbrooke, the first year of its working returned \$43,000 net profit.

The BOULDER Mine, also at Sherbrooke, consisting of only 1½ areas, or 225 ft. on the lode, worked to a depth of 200 ft., returned 8000/., or 50 per cent. over and above the purchase price and cost of working.

The PROVINCIAL Mine, in the Wine Harbour district, as stated in the report of the Geological Survey of Canada (1868) by Dr. T. Sterry Hunt, returned \$290,000 in six months, from a couple of areas on the Hattie lode.

The ELBORADO Mine, in the same district, now worked by an English company, and superintended by an experienced Cornish captain, had been developed at great expense and loss by its previous American owners. Under the new proprietary it has become a decided success, as they have already paid over 6000/., in dividends to the shareholders out of a nominal capital of 25,000/., of which 21,000/., was paid for the property, and 1500/., for additional machinery.

Some of these mines are now idle, because the owners set up all the profits, and made no reserve for a rainy day. The experience of gold-quartz mining proves that in all veins there are poor and sometimes barren streaks of several feet in extent, both laterally and in descent; that it is sheer folly to abandon a mine because of a temporary impoverishment; and that, to meet the contingencies of

drought, flooding, or stoppage of the mill, every gold mining operation ought to keep a reserve working fund of 2000/., or 3000/., in hand. The Hayward Mine, at Grass Valley, California, and Hustler's Reef, at Bondigo, Victoria, are instances of the inevitable recurrence of rich streaks in depth after a rich outcrop and gradually decreasing yield. That the same rule obtains in Nova Scotia is shown by the recent returns of the ALBION and ELBORADO ACADIANES.

COAL IN VIRGINIA.

SIR.—Allow me to write a few words of caution on the above subject, especially as I can well remember the signal failure of certain English companies formed about 25 years ago to work coal mines in Virginia. Both London and country newspapers have been inundated for some weeks past with elaborate articles on the decline of coal mining in England, and the wonderful stores of coal and iron in Virginia. How all this would end was clear enough to the initiated, and accordingly we are now told that certain enterprising Americans are now in England offering coal lands in Virginia capital and energy enough in the States to take up and develop an amount of mineral property without offering it to us, as may be seen from the great progress now going on in Ohio and Pennsylvania; we are, therefore, driven to the conclusion that these lands are now offered in England because no one will buy them in America. But the greatest absurdity of all is the statement now being made that several thousand tons of coal are now on the way from Virginia to England. Those acquainted with the subject know me that if shipments of coal are ever made from America here the coal will come from Cape Breton and Nova Scotia, where the coal is good as ours, and the mines close to the sea. Yet we hear of shipments as yet from those countries, a clear proof that in spite of high prices here it is still far the cheapest to procure our fuel home.

CAUTION.

THE FLAGSTAFF, LAST CHANCE, AND TECOMA MINES.

SIR.—Your correspondent, Mr. W. E. Surtees, has fallen into error, which I trust he will pardon me in endeavouring to correct. Referring to the Flagstaff, Last Chance, and Tecoma mining property, he would appear to insinuate that Col. Stanford's brother, the Governor of Utah, Than-as-Governor, Leland Stanford, now president of the Central Pacific Railway of California, a more honourable and conscientious man never breathed, nor one less capable of letting himself to a doubtful transaction. In this opinion I am happy to be fully borne out by my friend, Lieut.-Col. Boyle, of the staff Governor Bradley, of Nevada, just arrived from that country, who feels, with myself, the gratuitous injustice done towards ex-Governor by dragging his name into a matter with which he does not appear to exist a shadow of evidence that he has ever assessed the slightest connection. Of Col. Boyle, allow me to say is a gentleman who has been associated with the mining interest of the Pacific Coast for a quarter of a century, and he is well known for the strictly unimpeachable nature of his transactions there during that extended period. The present Governor of Utah is, believe, the Hon. George L. Woods, who is totally unconnected with mining matters, and one distinguished alike by his urbane gentlemanly spirit and integrity.

My sole object in giving these particulars is not only to correct an error but to point out the impropriety and danger of reckless introducing the names of parties personally unconnected with transactions referred to in print or otherwise, when they may claim immunity against charges or insinuations in which their name may be implicated. As well might your correspondent endeavour to fix a stigma upon John Smith, of Philadelphia, because on the direction of an endeavour to drain the Red Sea or the Atlantic name of John Smith, of London, occurs.

W. WHITE.

Laboratory and Assay Office, 25, Finsbury-place, E.C., Oct. 1.

THE FLAGSTAFF, LAST CHANCE, AND TECOMA MINING COMPANIES (LIMITED)—4700,000.

SIR.—The amount of British capital invested in these Utah companies is so large, and the night enveloping them so dark, that it has now become necessary to turn the bull's-eye on the depths of their mines and the recesses of their board-rooms. Sir Alexander Malet, hitherto a diplomatist, in age aspires to be a City man. It is hardly in accordance with human nature that he should be ready to admit that he has become the simple hooked stick by which the gold of himself, his friends, and constituents is drawn in by a set of persons, some of whom may be described as men of letters—if the number of letters be limited to three.

Tecoma 19/., such as in confidence on the statement of the directors, I thought short time ago at a premium, were, in last week's Journal, advertised like a lot of the Flagstaff, that the shareholders may know to whom to feel grateful for state of their property, they should obtain a list of the officials from the Secretary. I was mistaken in supposing no auditor had been appointed by the shareholders, consequence of dividends being systematically paid by the directors without sanction of that officer.

Now, whose interest was it that fictitious dividends should be paid on the Flagstaff and Last Chance, and that there should be no accounts on this side of the Atlantic? The interest of those who were vending the Tecoma, Mine, and those who were selling their own shares in all three companies. Who were vending, who were floating, who were selling their own shares? The directors of the Flagstaff, including, so far as his own shares went, Captain F. R. N., the senior of favourable telegrams from America. But, if the directors are known to be selling, it would cause the public to sell, and the market would be spoiled. So the sold shares were not sent in, and Sir A. Malet (now a director) his acquaintance (honestly, I have no doubt, on his part) that the "Bar" was making fictitious sales to lower the market, and could not deliver on what he sold.

Sir Alexander Malet had also been taught to say that the "Bar" stolen accounts. As Mr. Arthur Vincent, a shareholder in the Flagstaff, writes me, by a letter dated yesterday, that he has "been recently assured" that Sir A. Malet has been increasing his holding, "implying his confidence in the company and its management, and I see no inch of firm ground so long as the present board remains in office—for who could trust him, whom it might seem to be a risk?"

I beg to enclose extracts from an important correspondence by Sir A. Malet, Mr. Gole, the Flagstaff secretary, and myself—merely observing that the latter of the correspondence is that which is placed, and should be read, first, and what was written on July 25 in the board-room of the Tecoma should be read, with what was written on Aug. 30 in the uncorrupted atmosphere of Plymouth, no brother director being near. Your readers must then judge whether any meetings are now necessary, and, after them committees of investigation. As those shareholders who are on the spot can refer, in the offices, to the deeds of the companies to see whether anything be said in regard to the number of shareholders, requisite to call general meetings, which is otherwise governed by the Joint Stock Companies Act.—*Tinsford, Sept. 29.*

W. E. SURTEES.

Extracts from Mr. Surtees' letter to Sir Alexander Malet, dated Aug. 29, 1873:—

"Now some persons must have deceived you, for you would never have allowed regular dividends to be paid monthly, as if earned, when, in fact, the majority of it, was only borrowed."

"But more than this:—On July 21 last, I wrote to the Secretary of the Flagstaff pressing most urgently that the accounts, so long promised, should be furnished, and, if my letter had remained unacknowledged, or received only a formal answer, I should have recommended those friends to whom I had mentioned that three Utah companies to sell their shares, and I should have myself sold them through at a considerable loss; but, on July 25 last, you wrote your letter, confidential, though, of course, that which turns out to be a misstatement of matters of fact, which should be within the narrator's knowledge, however important it may have been made, as soon as its true nature is proved, to the protection of a private and confidential character."

"In that letter you used these words:—'He (Captain Forbes) has already stated such a point in confirmation of his estimates by selling or till he has completed a debt' (the underlining is yours) 'that we can do no otherwise than rely implicitly on his ability to carry out all he has said he should be able to do.'"

"Set at this very time I find from communications to me from the Flagstaff office, received this week, that the mine was then, and is now, deeply in debt. I do not profess to know who, to you and through you—a gentleman of the highest tone and feeling—has played the part of a traitor; but I venture to say, without any of his old friends who had risen to the top of the legal profession would be useful in rescuing you from his or their deadly grasp."

Extract from letter of Sir A. Malet to Mr. Surtees, dated Plymouth, Aug. 30, 1873:—

"Every word of my private and confidential letter to my brother I am prepared to prove by Captain Forbes' letters and telegrams. It is open to you, as it is to anyone, to impugn that gentleman's good faith. I mean to move that he be called home at all risks to justify his proceedings. I can answer for my own good faith."

Extracts from Mr. Surtees' letter to Mr. Gole, Secretary of the Flagstaff, dated July 21, 1873:—

"It is quite clear, since a run is being made against these investments, and since the directors of the Flagstaff undertook to publish monthly accounts of that company, that they are bound now to publish the accounts of that company. Generations of proprietors may be satisfied of the financial state of that company, or that this or that has been got out of the mine, without telling us what expenses have been incurred, are quite insufficient."

"An accurate balance-sheet, justifying, if they can be justified, the dividends"

73

Extracts from Sir A. Malet's letter to Mr. O. W. Malet, in answer to
Mr. Surtees' letter of the 21st inst. was laid before us to-day. We will give the
some sort of formal acknowledgment which, as a rule, is sent to all letters addressed
to him. I do not, however, like to leave your friends without a fuller answer. If
Capt. Forbes had not gone abroad and taken the matter in hand, I cannot say what
might not have happened; but his accounts of the capabilities of the mine, and its
presented debt, that we can do no otherwise than rely implicitly on his capacity to
carry out all he has said, after August quarterly dividends would be paid—because
we are, at the same time, announcing the beginning of a reserve fund. Late sales
at low rates stand have to our certain knowledge, been wholly fictitious. Very few
of the claims come in, and the "Bears" cannot deliver. We have several com-
plaints to that effect. What I tell you of Flag-staff applies equally to Last Chance
and Teocoma. Teocoma accounts and plans of the mine are on their way, and are
being expected.

Sm.—As a large holder of shares in all these concerns, I think it is quite time that the shareholders knew something definite respecting the position of the properties which have, in my opinion, until lately been occupying false and pretentious positions in the Money Market, through the regular announcement of "puffs" which the directors should have known to be false, and only calculated to mislead. I shall be glad to operate with others in calling a meeting of the shareholders, so that the present state and prospects of the concerns may be honestly made public. If it is as I am told, that the Flagstaff Mine was bought from the American owners at £100,000, and the Last Chance at £5000, surely such prices could never have warranted the introduction of the English public at 300,000*l.* and 100,000*l.* respectively. I believe the introduction of the Flagstaff Mine at the present time is as follows:—

Believe the mine	£12,000
owing to an American gentleman in London, money advanced at enormous rates, to pay past dividends, against ore to be produced	40,000

1. *Journal of the American Medical Association*, 1997; 278: 1039-1044.

Mr. S.—I have received the circular from the secretary of the Flagstaff Mining Company. Will you, Sir, allow me to state that many of the shareholders, of which I am one, to say the least, are not in the least in favor of the proposed dividend. Those who did not doubt before must doubt now, when it is merely proposed to spend \$50,000 more in developing the mine at a time when the dividend can be placed in the telegrams, which the directors have hitherto published weekly, and which are strangely at variance with the price of the shares. I am sure that the circular, which Mr. A. has just read, and which contains the information of the directors and shareholders is, it appears, useless, in consequence of the proper details respecting "stopes and reserves" not being supplied. They are, however, to be referred to him for the required particulars, although this is not, I am sure, the intention of the directors, who are on account of ill health, and who are therefore, unable to get them back to Etah.

MINING IN ITALY—LITTLE COTTONWOOD CANYON

Sn.,—Having received a long communication from a relative in Utah with reference to the Little Cottonwood Canyon, in which I know a large number of the readers of the *Mining Journal*, as well myself, are greatly interested, I extract such portions of the letter as are not of a private nature, and place them at your disposal. I shall give them in the words of my correspondent:—"On Aug. 9, I rode up Cottonwood Canyon, one of if not the roughest mountain roads in Utah. In well-kept England such a road would be called a road, and assuredly it requires quite a stretch of the imagination to designate such a rough, rocky, canyon bottom; but a road they call it here, and over it many thousands of tons of ore have been hauled to the railroad, and to smelters near the canyon's mouth. Upon reaching Alta City, soon after noon, I walked to the Cedar Mine and Tunnel. This property is owned by the Wachusett Mining and Smelting Company; it is a fine property, and some day will be very valuable. The vein is over 18 ft. wide between the walls, and an average sample of ore taken all across the vein assayed 35 per cent. for lead, and 49.58 ounces of silver to the ton of 2000 lbs. One shaft is down 32 ft., and the tunnel has been run in some 174 ft. After remaining a few hours at the Cedar Mine I walked around the hill towards "Grizzly Flat," and then went over to the Emma Company's property. I walked into the mine, or rather tunnel, as far as I could get permission to go—a few hundred feet; and as the ore cars passed me I obtained the sample of Emma ore I mailed to you yesterday, with the specimens of Cedar, Magnolia, and Choctaw ores. The two last mentioned are owned by the Far West Mining and Tunnel Company. At the Emma Mine I found a number of men engaged in washing, screening, and sorting the ore; it is a tiresome looking process, and must cost a great deal, but the quality of the ore is such that unless this or some other kindred process is adopted to get off the dirt and fine sand it would not pay to ship down the canyon. The creek is discoloured for miles by the yellow dirt washed from the Emma ore. Attwood is shipping down the canyon from 10 to 20 tons of high-grade ore per day. The Flagstaff Mine is being worked vigorously. Their shipments of ore will average from 50 to 100 tons of ore per day; this mine is situated west, and a little north of the Emma; they have a good tramway from the mine to the ore-house, and good buildings and fixtures generally. The Flagstaff Mine is situated in the same geological formation (lime) as the Emma, and I think it a mere "pocket"—a large one, no doubt. From present appearances I should say Flagstaff stock should go up; there is really no reason why it should be so low. Of the conditions of the Emma I could learn but little; this stock will undoubtedly go up soon—how high it is impossible to say; but I do not think it will ever reach par again. On Aug. 10 I left Alta City, and walked to Peruvian Hill and Bald Mountain to inspect the Far West company's mines, the Genevieve, Magnolia, Choctaw, and Della; all are looking well, and some of them will be valuable by-and-by; we have done little or no work on them this summer. On my way to the Choctaw I crossed immense drifts of snow that the powerful August suns had failed as yet to melt. Quite close to the snow were large

I shall offer you an interest shortly in the Wachusett Company, and as the stock is unassessable you will have no liability. We do not put the stock on the English market because it would cost so much; one and another would have to be fed, and so long as we can find ready sale for it in America, where expenses are, comparatively speaking, small, it would be folly to seek a foreign market. The Wachusett Mining and Smelting Company has a capital of \$2,000,000, in shares of \$100 each, and has been incorporated under the laws of Utah for the purpose of legitimately and economically working and developing the Cedar Mine and Tunnel, in Little Cottonwood Canyon; its management is in the hands of successful business men, whose standing in commercial circles is a guarantee that the company's affairs will be honestly and economically administered.

Plymouth, Sept. 30.

SIR,—Gold mining is a profitable business. There is no more commendable or Christian pursuit than the extraction of wealth from Mother Earth, rather than the pockets of our fellow-men. In mining wealth is created, in trade it is only exchanged.

The great reservoir and vortex of silver is India, China, and the Orient; but the chief civilised and commercial nations demand and will have gold.

California supplied the world with 100,000,000% from her creeks, rivers, sands, hydraulics, and various sources of placer mining. Some four or five years after men had been successfully working the surface wealth that

the "Mother Lode was discovered; the original source and fountain of all the deposits scattered so profusely in her streams and valleys. This famous lode is so marvellous that the official report on mining transmitted to the Congress of the United States in 1858 describes it in the following language:—"The Mother Lode of California is the most remarkable fissure vein in the world." It runs northerly and southerly through the central counties of the State (as Amador, Nevada, &c.), in a line parallel with the Sierra Nevada Mountains, slightly elevated above the gold bearing placers, and fertilising them with its auriferous treasure. Between 200,000,000, and 300,000,000, of gold has thus been furnished to the world from this remarkable vein or lode. A Californian discovered gold in Australia in 1851, and it has added its wealth of gold to swell the sum total first herein named.

The only two fissure veins on the West Coast of America are the Comstock lode and the Mother lode; they are parallel with each other, 100 miles apart, the former on the eastern and the latter on the western foot hills of the Sierra Nevada Mountains. The Comstock lode was discovered by California miners in 1859. It has yielded since its discovery 30,100,000*lb.*, and has divided in dividends to the shareholders in its different mining companies (Ophir, Gould and Curry, Crown Point, Belcher, &c.), 7,000,000*lb.* These two great veins confirm the reiterated opinions of *several*—viz., first fissure veins are practically inexhaustible, second fissure veins improve in ores in depth. Experience proves that mining in the West Coast of America is a growing and not a decaying industry.

The yield of the Comstock has been as follows:—In 1859, 160,000*l.*; 1860, 400,000*l.*; 1861, 1,200,000*l.*; 1862, 1,600,000*l.*; 1863, 2,000,000*l.*; 1864, 2,420,000*l.*, &c. In 1873 the yield for the quarter ending June 30 was 1,409,103*l.* or at the rate of 5.63*g* 41*z* per annum.

The gold yield of California commenced in 1848. In 1850 it was 4,000,000.; 1851, 1,400,000.; 1852, 2,000,000.; 1853, 5,000,000.; 1854, 4,500,000.; 1855, 5,100,000.; 1856, 6,240,000.; 1857, 7,400,000.; &c., and it is a notable fact that the gold yield of California in 1872 was greater than for any year since the discovery of gold in that wonderful State.

Thus, mining of the precious metals on the Pacific Coast of America, notwithstanding the ups and downs of individual companies, is a growing industry, progressing in its character, improving in its machinery, and augmenting year by year in its yield. There is no doubt that this industry is yet in its infancy, and that before the end of the nineteenth century its marvellous developments and advance will astonish the whole civilised world.

ANGLO-AMERICAN.

SIR,—I have perused with much interest the remarks and correspondence on American Mining in last week's Journal, especially the letter of Mr. Robert Knapp, in which I am glad to see verified, by his reference to "Englishman's" former letter, which I stated to be a fact some months ago—that up to the present time English companies had only purchased such mines as could at the best have but a short career, and have studiously avoided anything like fissure veins. When stating this to interested parties, I have often been met with the question—"Don't you suppose that mining engineers who have been brought up at Freiburg know as much about these matters as your American engineers?" From my own experience I say decidedly not, but that the opinion of one *practical* man in the subject is worth far more than the opinion of all the *theoretical* Freiburgers that have ever been sent out to our parts to examine mines, and who, as a rule, care far more for their own creature comforts—shooting, fishing, and so forth—than for the interests of the company or shareholders on whose behalf they are supposed to make a thorough investigation. This is one great reason why English companies have failed to pay; another reason is very ably pointed out in the article (p. 1059) on "The American Mining Market."—"the organisation of unscrupulous syndicates;" and another reason is that in all the English companies there are too many dependents, who all have, or expect to have, a little something before the shareholders are thought of.

Now, a word as to the formation of syndicates. It came to my knowledge a short time since that a gentleman holding a very eminent position on the Stock Exchange had just completed a syndicate for 5000 shares in a certain mining company shortly to be brought out, and intended sending out an engineer to make an examination of the property for the satisfaction *and at the expense* of the syndicatees, who are all men of position, and, I am sure, have formed the syndicate with the most honourable intentions. In the course of conversation I said—"Suppose, now, that your engineer reports the

mine to be in every respect deficient, and cannot verify the reports you have already received, and upon which you have formed the syndicate, what will be the result?" "Oh," he replied, "we shall have to get out of it the best way we can, and bear the loss and expenses of the engineer ourselves." That, certainly, appears to me a pretty loose way of doing business, and very one-sided. Really, if English people are willing to rush blindly into a thing in this manner, no wonder that they sometimes get "let in." For some weeks I have been endeavouring to get a Syndicate formed for the purchase of a very valuable property in California, but, owing to the depressing and unsatisfactory state of the various American mines, have met with but small success, notwithstanding that my terms are far more satisfactory, and give the syndicatees room for escape. For obvious reasons I do not name the property, but these are, in brief, the terms of my proposed syndicate:—"The property to be sold at £—— on a full report made by a well-known mining engineer in California. The syndicatees to elect an engineer to examine the property at their expense; purchase-money payable on his confirmation of my engineer's report. On completion of the syndicate I deposit with a London banker a sufficient sum of money to cover the English expenses; in the event of his not fully confirming *every item* in my report the sale then to be void." Such a contract as that would give English companies a chance of obtaining really valuable and dividend-paying mines at a reasonable price, and without the intervention of brokers and financial agents, I shall be happy to give full information of this property, or to treat with a firm or company respecting same,

I am glad to see by an advertisement in last week's Journal that the shareholders of Flagstaff, Last Chance, and Tecoma are about to investigate the cause of the sudden collapse in these properties. I think they will find the mines are hardly so much in fault as the "workers," and if expenses are kept under they may yet be able to work up again to their former value. The Emma, I still maintain, is good, but it is certes a bad sign to see the Glasgow shareholders selling out. I have recent letters from a gentleman of the very highest position in mining matters on the Pacific Coast, to whom I wrote on the subject, and I now quote from his reply, received on Sept. 22—"I can only assure you that I know the cablegram you refer to (Aug. 12) is *bona fide*—you will have it confirmed by letter by this time. Attwood has struck a vein with such indications that I believe it will lead to a big discovery, not a pocket deposit." This was the case with the Comstock, the largest mine in the world, and at which they worked for months without getting anything more paying than "bed rock;" but its after results show the wisdom of trusting to "fissure veins." I think it only due to the shareholders of this and all other mines that the directors should furnish them with every item of information they may receive, instead of withholding it, as is now done at the Emma office, and which causes remarks, and accounts in some measure for the various reports that go flying about.

FREDERICK SIMONS.

Sir,—I was quite gratified when reading last week your timely and appropriate remarks in regard to the nefarious method of bringing out American mining schemes on the English market. It is, unfortunately, too true that valuable mines, which could and should have paid out handsome dividends if purchased at reasonable figures and efficiently worked under honest management, have been entirely discredited and spoiled by the grasping and unscrupulous manner in which they have been offered to the investing public. I allude, of course, to the "Great East" schemes, which have done much to shake the confidence of the English stock market since measures of protection, as advised by the *Mining Journal* and the leading press, have been taken to guard against their introduction. But I must say that the present system, as carried on by syndicates in the purchase of valuable mines, and in their unscrupulous way of floating the same with capital stocks representing in nearly every case ten times their real value, is quite as ruinous, if not still more so, than the floating of spurious and worthless

Being myself a practical mineowner, who has it at heart to maintain the reputation of the legitimate mining interests of California, where I reside, and which I regret to have left for the sake of negotiating my property in England, I hope that your advice may be listened to by both *bona fide* miners and capitalists, so that the negotiation of mines on this side of the Atlantic may become at some not very far distant day a respectable and lucrative business.

Under the present deplorable system of negotiating and floating mines on the London market I concluded to withdraw my property from it, in order to develop it with my own resources until it may be possible to get hard cash, and not shares, in payment thereof. Such is the best and only line of conduct which I advise my fellow mine-owners to follow.

So I thank you, Sir, for your kind *expose* under the heading of "American Mining Market" in last week's Journal, and I bid you farewell and also to your "Mining Bureau," and to the fogs of the English Exchange.

Oct. 2. A PRACTICAL MINEOWNER.

SIR,—In last week's Journal the following paragraph appears:—"An application for the quotation on the London Stock Exchange, of the shares of the Tharsis Sulphur and Copper Company (Limited) has been refused by the Committee." In order to remove any misapprehension which the above paragraph may occasion, I send you an extract of my official letter to the secretary of the London Stock Exchange, in reply to his application for the assent of the directors of the Tharsis Company to allow an official quotation of the company's shares on the London Stock Exchange. JONATHAN THOMSON, Sec.

West George-street, Glasgow, Oct. 2.

My Dear Sir,—I have submitted your application, and the correspondence which has followed thereon, to my board of directors at their meeting to day, and I am instructed to say in reply that, while the board feel flattered by the request to allow the shares of this company to be officially quoted on the London Stock Exchange, they do not consider that the interests of the company require this to be hastened. From the origin of the company the board has endeavoured to preserve to its shares the character of an "Investment Stock." Having this in view, no prospectus was ever published, although a limited number were issued privately, and for several years the shares were not quoted or dealt in on any public market. It was only after several bodies of executors had come into existence that, influenced by the propriety of affording them an opportunity of realising for their respective trusts the value of their shares, as that was to be ascertained in a public market, the board allowed the shares to be officially quoted on the "Glasgow Stock Exchange List," and that is the only market to which this official permission has been granted. As a very small portion of the shares is held by the directors, and as the executors of the company, on the one hand, and the interest of the company require an official quotation on the London market; and, with these views, they apprehend the application which has to be dealt with by your committee may have for its object speculative dealings in the stock, which my directors wish to discourage.

Glasgow, Sept. 17. — JONATHAN THOMSON, Secretary

Sir,—Your remarks in last week's Journal, complaining of the dearth of official information from Utah mines, applies equally to those in Nevada—at least, the Eberhardt and Aurora. The grievance against our late manager, Mr. Philpotts, was that he did not keep the company posted up—in other words, those connected with the management at home knew much less than outside shareholders. But what can be said of Capt. Drake's administration? Is it, in this respect, any improvement? Unless, indeed, which rumour asserts to be the fact, that startling results are to be realised, are to attend the working of the New International Mill, and that rich ore has been, and is still, being "dumped" for that purpose. This is assigned as the explanation of the lessened assayed value of the ore recently treated at the Stanford Mill, it being that extracted from nearer the surface, while it is known that the ore has been, and is still continuing to be, increased in depth, and that its present prospects and indications are now more encouraging in point of productiveness and permanency than at any period since it was first discovered—the vein being more regular in yield and uniform in character, partaking of the leading characteristics of a true fissure. That this should prove to be the case is not surprising, for remembering that some of the leading "scientists" stated that these "pockets" near the surface would be found to lead to veins in depth, and this disputed theory seems to be receiving substantial demonstration in Pearl's Chamber. So that it is unlikely that the long-tailed "ed" of "White Pine" has been only a half-silly finger-point to other more durable sources of wealth. But what I wish to draw the attention of my co-shareholders more particularly to is the absence of official information through this important juncture in the history of our chequered enterprise,—Oct. 1. ——— A SHAREHOLDER.

Sin.—The utter collapse that has taken place in all American mines naturally stimulates enquiry as to the actual financial position of this enterprise, and when one begins to enquire an analogous condition of things to those of Flagstaff, Last Chance, and Emma surround Richmond. Large and actually measured reserves are dazzled before the eyes of shareholders, monthly and increasing dividends are declared, furnace power is increased, and producing capacity augmented. Does all this portend another crash? The same vague statements were made about Flagstaff, Last Chance, and Emma—returns were made, dividends declared, but no accounts submitted. History is repeating itself in Richmond—at least up till now the same feature have presented themselves, and it is to be hoped that the same ignoble

But one of the most serious imputations of all on which the reader is invited to decide is made with his now established mode of putting a question — as provided by way. A company was formed to work the Rhosyddol : question — was provided for the construction department, which was urgently needed, independently of the patents : 4000*l*. was also provided for opening the mine, said to be ample — was provided for the construction (not of floors only, but it is understood) paid for it. 4000*l*. for opening the mine was spent, and 10,000*l*. besides. Reader decide.

shaft, the lode is worth for tin 12½ per cent.; driving by six men at 25¢ per fathom. In the 180, driving west of engine-shaft, the lode is yielding good stones of copper and stamping work for tin. We have for an early improvement in this lode, as it will shortly be under the wire in the 170, where we have a lode that will produce 4 tons of copper ore per fathom; driving by four men, at 13¢ per fathom. In the wine sinking under the 170, west of shaft, the lode is yielding fully 4 tons of ore per fathom, of good quality, and is most promising in appearance; sinking by four men, at 8¢ per fathom. There is no alteration in the wine sinking under the 120 since our last meeting.—South Lode: In the rise in the 160, west of shaft, the lode is worth for tin 13½ per fathom—a very kindly lode, and in about three months from this time we hope to communicate this with the wine under the 140, when a good piece of tin ground will be laid open, and made available for stamping. We have six men and two boys in this rise, at 28¢ per fathom. The stops are much the same for the production of mineral as for some time past, and the dressing-floors are much improved for the returning of tin, and are about complete.”

Captain Teague added that he was very unwilling to touch the balance which remained in hand from the last meeting; but, at the same time, they were entitled to the profit which they had made during the quarter, and he thought they would be justified in declaring a dividend of 10s. per share. (Applause.) He was in hopes that they would have been able to increase rather than reduce their dividends, but Wheel Seton had suffered, like other mines, from the lowering price of tin, and the depressing circumstances which surrounded it. Still, however, he thought they had reason to be thankful that they were no worse, especially when they remember that some hundreds of pounds had been laid out in very necessary surface improvements. At their next meeting he trusted they would have an increased credit of tin.

On the motion of Mr. MAYNE, a very hearty vote of thanks was given to Captain Teague, for his able management of the mine, and that gentleman in acknowledging the compliment said he hoped they would never meet under worse auspices than they did at present. He should have been much better pleased if they could have declared the same amount of dividend that was paid at the last meeting, and even an improvement, and but for the reduction he had taken place in the price of tin and copper they would have been in a good position to do so. He was very hopeful that at no distant date there would be an improvement in the price of minerals, and when that time came he had no doubt that Wheel Seton would share in the improvement to an extent which the adventurers might have no cause to complain. At present, looking at all that had occurred, he thought they had reason to congratulate themselves on the healthy state in which the mine stood.

GREAT WESTERN COLLIERY.—A special meeting of this company is convened for Monday, when the directors will seek authority to purchase a colliery adjoining the company's property, and to raise the necessary funds. A resolution will also be proposed to limit the directors' remuneration.

WHEEL BASSET.—At the quarterly meeting (Capt. James Evans presiding) the accounts showed a profit on the three months working of 117½, and will reduce the debit balance of 631½, shown at the last quarterly meeting, to 514½. The expenditure for the three months amounted to 356½, and the receipts for the same period to 871½, leaving a profit for the three months of 117½, while deducted from this debit balance of 631½, shown at last meeting reduces the present balance against the adventurers to 514½. During the past twelve months about 10,000 have been spent in machinery and permanent works in connection with this mine.

[For remainder of Meetings see to-day's Journal.]

NEW TREATMENT OF GOLD AND SILVER ORES— PAUL'S AUTOMATIC MILL.

Recent experiments in Utah, Nevada, and California having directed attention to the system of amalgamation known as Paul's process, we devote considerable space in this issue to the first correct description of the new automatic mill which has yet appeared, as the subject is one of great interest to the mining community. The method has been known for several years, but is only now coming into extensive notice, like many other inventions—the Stanford self-feeders for batteries, for instance—which are only now coming into general use on the Comstock and elsewhere, after 14 years from the time they were first patented; in that case but for the renewal of the patent through our agency, the inventor would have lost all benefit of a valuable patent. The idea of handling ores and mercury, automatically, has been attempted separately in various ways, but the effort of making a mill from beginning to end, weighing, registering, cleaning up and all automatic, has not been very successful. Why all the work connected with milling ores cannot be done mechanically we cannot see. At all events, Mr. Paul has struck out in a new and very important field, which we think will tend to enhance the value of our quartz mining interests. The system of amalgamation as well as the mill embraces new ideas, and will be read with interest.

This mill and process, on which Mr. Almarin B. Paul, of this city, has been so assiduously engaged for the last six years, is at last fully completed, and all who have examined into its merits and details pronounce it not only complete in its operation, but perfectly practical in every respect. Of the last mill erected at Springfield, Utah, Mr. Cole Saunders, of Montana, who visited it, thus expresses himself in the Salt Lake Journal:—"It is the best-constructed automatic mill I ever saw, and does fully all that is claimed for it in the way of crushing ore. The amalgamating barrel and settlers work beautifully, and four men in 24 hours can do the work of 10 men in an ordinary mill." The owners of this mill, in a card which we published several weeks since, pronounce the mill a splendid success, and ordered a duplicate; no higher recommendation could be given.

From the very inception of this new plan of electro-chemical dry amalgamation, and from the fact that Mr. Paul, a man of over 20 years practical experience with quartz machinery and ores, was giving it his attention, the Press has had great faith in its resulting in an important advance in modern milling operations. Making machinery perform the labour of men is one of the great features of American inventors, and the skill displayed in this respect excites the wonder of Europeans as well as ourselves. The machine should be seen at work to be appreciated. Our readers must understand, first, that all the ore is crushed, pulverised, and the precious metals amalgamated "electro-chemically" in a perfectly dry state, water being only used for separating. The operation begins by loading a hopper with quartz for the stamp. This stamp can be made of any size, to hold pounds or tons. The stamps when in motion operate on the automatic feeder connected with the hopper, and the battery is thus fed with more exactitude than by hand. The battery reduces the ore coarsely—say, to the fineness of No. 20 wire, or 600 fine—thus enabling the battery to do double the work ordinarily done in dry crushing. The crushed ore drops on an incline plane and slides down an endless belt, which conveys it to the hopper of the pulverising barrel. This barrel being self-feeding, the ore is at once delivered inside for further reduction. The reduced quartz from the battery is here triturated by larger masses of quartz by the revolution of the barrel. The ore is here chemically treated and warmed by electric heat. The barrel is so arranged as to be self-discharging, and as fast as the ore becomes enough it passes out of the way. By a very complete arrangement of sieves the ore finally passes through No. 60 wire mesh or 100, at the same time at least half the ore will pass through a 10,000 mesh, making an average fineness of about 900, or 10 times finer than when it leaves the battery.

It has been acknowledged by all experienced quartz miners that down to a certain fineness no system of reduction has been found so cheap as stamps, but to reduce ore to powder, the wear and tear and expense as compared with work done has made them practically prohibitive. This new plan of bringing ore to a flour, by a plan which would be sufficiently expeditious, and at the same time cheap, cost Mr. Paul a great deal of labour. The ore, as it passes by its own gravity from the screen, being tightly encased, falls upon the floor, and is immediately taken up by the conveyor and delivered to the elevators, such as are usually used in flour mills. These deliver the ore into a hopper, where the ore is weighed and registered automatically, and by the movements of this weighing arrangement a signal is given, notifying the amalgamator that the charge is ready. The position of the amalgamating barrel is such that opening by a valve all the ore in the hopper at once delivers itself into it, and without making any dust. Into this barrel goes the mercury and some more chemicals; it is then stirred and set in motion. During these revolutions Mr. Paul claims "that the metals and mercury are in such electrical conditions that the base ore is in antagonism with the mercury, and cannot be amalgamated while the precious metals are in harmony and become absorbed by it." Amalgamation completed, which generally requires from 30 to 60 minutes, the ore from the amalgamating barrel is delivered into a main settler, where water for the first time comes in contact with the ore. The settlers differ but little from the ordinary settler, excepting they are more complete in many essential parts. To this settler is attached an apparatus whereby the mercury precipitated and gathered at once leaves the settler, carrying with it its charge of the precious metal in amalgam, either gold or silver. If gold, it is deposited in one receiver; if silver, in another. These receivers are, in fact, safes, where the treasure can be held under lock and key if so desired. The surplus mercury after depositing the amalgams, then passes unseen through iron tubes to a point where it is taken up automatically, and the amalgamator finds it when wanted at the barrel ready for using again.

This "cleaning up," as it were, goes on at every charge delivered into this settler. The operation is performed without a grain of sand or a drop of water being discharged. It is based on the specific gravity of the different metals and ores, regulated by a dial; its work is very perfect. After an hour's operation in this settler from 90 to 95 per cent. of all the mercury is discharged, as also its amalgamated metal. The material in the first settler is delivered into a second, where the ore is again treated according to the character of ores being worked. The ore in this settler after treatment is "quicker" as usual in the patio and discharged as in the first settler. A third settler is used when the character of ores requires, the aim being to treat the combinations separately, and, if desired, the base metals, such as lead and copper, can be precipitated and taken up in amalgam by this settler. From this settler the whole material passes over blankets, which are washed automatically. The amalgamator, it will be seen, is only required to give his attention to the operation at stated periods to open valves and draw plugs. He has not a pound of anything to lift. One of the most remarkable features connected with the system, Mr. Paul tells us, is that it applies as well to gold as to silver, and silver as well as gold, and that no base metals, of any form in metalliferous ores, are taken up by the mercury unless so desired, while in all other systems they cause trouble by becoming incorporated into the amalgam, and cause great loss of both mercury and metals. This fact is one which Mr. Paul has found it difficult to get the mining community to accept. But every cannot dispute it in the face of so many practical proofs. The Utah mill produced nothing less than fine. Mr. Paul thinks he has discovered some new electrical law, as applied to metals, and which we understand he intends applying in some other direction as soon as he gets this work sufficiently before the public, so that it will require less of his attention. And in this is the secret why the whole science of the system has not been laid more openly before the public. The benefit of a system which produces almost pure gold and silver at so small an expense as from 25 to 35 per ton of ore is beyond calculation. This system Mr. Paul has styled the "American Barrel System," as distinguished from the "Freiburg Barrel System."

Another good feature connected with this mill is that every single portion can be stopped or started without interfering with the working of any other portion. Notwithstanding the mill is so thoroughly automatic and cheap in working, it is cheap in construction and operation. It is to be hoped that Mr. Paul's labours will be fully rewarded, as he has consumed much valuable time, to say nothing of thousands of dollars, in experiments during the years he has been engaged on the invention. But few individuals would have prosecuted the work so persistently as he

has and been so careful in their experiments.—*Mining and Scientific Press* (San Francisco), Aug. 2.

A VISIT TO THE CYFARTHFA WORKS, SOUTH WALES.

[FROM OUR OWN CORRESPONDENT.]

A hundred years ago the son of a Yorkshire farmer, discontented with home, mounted his pony, and rode away from Normanton to seek his fortune. After a journey of many days he arrived in London. In the great city he sold his pony for 15s., and obtained employment at an iron warehouse, kept by one Mr. Bicklewith, and entered into an engagement to remain for three years, at a very moderate wage. His first duties were to keep the counting-house in order, clean the desks, and make himself generally useful. In less than two years the Yorkshire boy had proved himself worthy of his master's fullest confidence; and in the course of time Mr. Bicklewith retired, and left RICHARD CRAWSHAY, the Yorkshire boy, in possession of the business.

Just at the time when Richard Crawshaw was running away from home Mr. Anthony Bacon, in conjunction with some other persons, obtained at Merthyr a lease for 99 years of a tract of coal and iron, about 8 miles long and 4 miles broad. On the eve of the American war of independence Mr. Bacon built a smelting-furnace and forge for making bar-iron at Cyfarthfa. He then obtained from Government a contract for cannon, for the manufacture of which he erected a foundry and works. The contractor made money, but before the close of the war a Scotch company obtained the renewal of the Government orders. In 1782 Mr. Homfray appeared upon the scene, having taken a lease of a portion of the concern; but he could not agree with Mr. Bacon as to the management, and in a very short time he disposed of his interest to our Yorkshire boy, Mr. Richard Crawshaw.

The advent of the new capitalist (who was said to be well acquainted with the iron trade) was a great event at Merthyr. The inhabitants seem to have had an instinct as to its importance. Mr. Richard Crawshaw was the man whose energy, industry, and judgment were to make the fortunes of Merthyr Tydfil, and there was something prophetic in the way the little Welsh village received him. All sorts of rumours had been circulated concerning him. He had been a poor boy; he had swept out his master's shop; he had married his master's daughter; he had won a fortune in a lottery; he was going to spend his money at Cyfarthfa, and make Merthyr the greatest iron-making place in the world! So ran the prophetic legend. When Richard Crawshaw arrived they rang the parish bells, took the horses out of his carriage, and dragged him in triumph up the valley through the village of Cyfarthfa, encircling, as it were, and beating the bounds of his future possessions and manufacturing triumphs.

In 1784 Mr. Homfray established the Pen-y-darren Works, and a few years afterwards projected a canal to Cardiff, which was, however, constructed by Mr. Richard Crawshaw, the projector suddenly retiring from business life, while apparently in the midst of his greatest undertakings. By this time the genius of the iron trade, which was destined to do so much for the nation, may be said to have thoroughly lighted the fires of Merthyr. The Plymouth works were already in operation, and by the end of the century, Mr. Bacon having died, Richard Crawshaw was the sole proprietor of the Cyfarthfa works and collieries, the development and extension of which gave him constant occupation.

Mr. Richard Crawshaw while improving his works did not neglect the social and spiritual welfare of the district. He was, it is said, the originator of Sunday Schools. He built a church at his own cost, and for 15 years subscribed handsomely towards its support. The Bishop of Llandaff, Thomas Watson, the theologian, was his personal friend, and the Bishop used to tell how one day, when visiting "the benighted locality of Merthyr," Richard Crawshaw begged his acceptance of 10,000*l.* for the benefit of the poor.

One day a shoeless, travel-stained lad was found in the neighbourhood of Cyfarthfa, enquiring his way to Mr. Crawshaw's house. The boy, though ill-dressed and hungry, was a very bright, respectable looking little fellow, and he said that he had understood his uncle, Mr. Richard Crawshaw, was a great ironmaster, and he had come on foot from Yorkshire to find him, and obtain employment. The boy was conducted to the residence of the iron king, and, succeeding in proving his relationship, was at once employed at the works. He turned out a clever and industrious youth, and was promoted according to his merits; and at the death of Mr. Richard Crawshaw was bequeathed a share of 2-8ths in the Cyfarthfa Works. This penniless, but industrious and enterprising, boy from the North was Sir Richard Bailey, who died beloved by all who knew him, and the possessor of no less than four millions sterling!

Richard Crawshaw neglected no means or opportunity of improving his works. He introduced various changes in the mode of manufacture, and hearing of Henry Cort working a new process of puddling at some small works near Gosport, he went there, and on coming back erected works at Cyfarthfa both for puddling and rolling on Cort's principle, and paid the patentee 10s. for every ton of iron worked under his patent. Mr. Charles Wilkins, in his valuable history of Merthyr, describes the results which followed as astounding, and in 1801 Mr. Crawshaw commenced erecting furnaces on new plans at Ynysfach, a little prior to which time he had astonished Merthyr by adding to his works at Cyfarthfa a water-wheel, 50 ft. in diameter and 8½ ft. in breadth, the weight of the gudgeon alone being put down at 100 tons. "In an examination of the old magazines of this period," says Mr. Wilkins, "notices of this great wheel were incessantly appearing among the remarkable births and terrible incidents which the editors felt it their duty to bring before the public." The wheel was the work of Watkin George. It worked four furnaces, and consumed 25 tons of water per minute, and was the wonder of the neighbourhood. The remnant of this great work can still be seen in the ruined arches of the bridge in the Taff above the works. Mr. Crawshaw gave Watkin George a share in the works, and for 13 years retained the services of this local mechanical genius, and on Mr. George's retirement it was calculated that the works had realised a profit of 100,000*l.* during his semi-partnership, and of which sum he received his due proportion. The produce of iron at Cyfarthfa at about this period, 1804, was from 250 to 300 tons per week. Mr. Richard Crawshaw took in partners at various times, and at his death the disposition of the Cyfarthfa Works was: 3-8ths to his son William, 3-8ths to Mr. Benjamin Hall, and 2-8ths to Mr. Joseph Bailey. Richard Crawshaw died worth 1,500,000*l.*

On the death of Richard Crawshaw Messrs. Hall and Bailey retired, and the works came into the sole possession of Mr. William Crawshaw, who, with Sir Joseph Bailey, had for some years been entrusted with the general management. William had a turn for inventions, and Mr. Wilkins says that compared with his efforts all former ones at Cyfarthfa sink into insignificance. In 1819 the Cyfarthfa Works numbered six furnaces, and in that year produced 11,000 tons of pig-iron and 12,000 tons of bars. In 1821 the establishment turned out more pig and bar iron than had been produced in the whole kingdom between 1740 and 1750, and fully half of the total yield so late as 1758. From 1817 to 1840, 613,144 tons of puddled iron were sent down the Glamorganshire Canal. The new mill was erected in 1846. It was designed by William Williams. Attached to the mill were 18 balling-furnaces and 20 puddling-furnaces, which in March, 1847, turned out 6144 tons of rails; and in the same month the largest bar ever made was turned out; it measured 27 ft. in length, 64 in. in diameter, and weighed 2941 lb.

When Mr. William Crawshaw retired to his seat at Caversham Park, Reading, he left his son, Mr. Robert Crawshaw, in charge of the works; and when he died, August, 1867, his son, Mr. Robert Crawshaw, the present owner, became the sole proprietor of the property, together with the magnificent castle which his father had built on the side of a hill overlooking the rich mining valley. Mr. Robert Crawshaw had the benefit of the tried and skilled assistance in the management of Mr. William Jones, Mr. Kirkhouse, Mr. T. Rees, and Mr. Pearce, and Cyfarthfa has continued to maintain its high position, while the works have been further extended. They now employ about 5000 men, and 20,000 souls on the spot depend upon them for their daily bread. There are 11 blast-furnaces (7 at Cyfarthfa and 4 at Ynysfach), 7 mine pits, and 8 coal pits; and the

yield is 1000 tons of coal per foot thick per acre. The total quantity of won but as yet unworked coal upon the Cyfarthfa estate is 51,673,500 tons, and it is estimated that the present yield of 180 tons of coal per day can be easily increased within two years to 2500 tons. The steam and water power used at the works are equal to upwards of 4000 horses, and the works in full force produce 1300 tons of pig-iron and 1100 tons of finished bars and railway iron per week.

Mr. Robert Crawshaw and his amiable wife (who is well known among the philanthropic spirits of the age) have done much to civilise and improve the people whom the ironworks have from time to time attracted to the district. Mr. Crawshaw founded at Cyfarthfa one of the best instrumental bands in the country. On his tributes not only to the material welfare of the town, but he gives to the inhabitants the services of his hand. He made the Merthyr Horticultural Exhibition a success, with his music as well as his expense, and he has given practical and valuable aid to other local educational establishments. Some years ago Mr. Crawshaw became deaf, and horticulture and art are, probably, indebted to this misfortune; for during recent years he has devoted a good deal of time to his gardens (taking as much delight in them as George Stephenson took in horticulture at Tipton) and photography. Mr. Crawshaw has fitted up studios at the Castle on the most extensive scale, and has produced some of the largest photographs extant, and in style, tone, and general manipulation they are only equalled by the first masters in this age of sun-pictures.

Mr. Crawshaw's infirmity, his enormous wealth, and the artistic occupation of his leisure have for some time past made him desist from retiring from active business life; and a short time since a number of capitalists entered into negotiations for the purchase of the works and collieries. Last week the terms of purchase were settled, the price being something like a million and a quarter sterling. The transfer of the works to the new company will mark a new area in the history of mining and ironworking at Merthyr Tydfil; for the capitalists who have combined for this vast purchase have not only secured from the Marquis of Bute's trustees all the hitherto unlet coal in South Wales (1000 acres), but they have bought the Taff Vale bituminous collieries, consisting of about 90 acres, with 60 years of unexpired lease, and a present output of 150,000 tons; besides 83 coke ovens, 300 railway wagons, and other stock—a concern, like Cyfarthfa, in full working, and containing 7,200,000 tons of unworked coal. The new owners of Cyfarthfa appear to be laying their plans for a new and energetic development of the almost exhaustless minerals at their command, and their operations are already exciting an intense interest in the Principality.

On the eve of the retirement of Mr. Crawshaw this short sketch of Cyfarthfa will, we feel sure, be interesting to our readers. It is a story of almost unequalled prosperity, as it deserves to be. A few weeks ago, on a visit to Cyfarthfa Castle, we found Mr. Crawshaw and his amiable and accomplished wife surrounded by a distinguished company of guests, invited to be present at a concert under Mr. Crawshaw's patronage at Merthyr. It was quite in the spirit of the famous founder of the family fortunes that the reflection of the furnaces should be flashing upon the Castle windows while we dined. Mr. William Crawshaw did well to build his Castle on the spot where he had, as it were, struck the earth with his foot, and turned it into gold; and it is in keeping with the history and traditions of the house that Mr. Crawshaw should elect to reside at Cyfarthfa, in the midst of his 20,000 dependents. Notwithstanding his retirement from the management of the works, he will continue to reside at the Castle, which is a fine building of local stone, with park-like grounds, and a lake supplied from the Little Taff, that runs its picturesque course amidst wood and dale to the Taff, that flows through the Cyfarthfa Works. Immediately facing the Castle are the Glamorganshire range of hills and the Aberdare mountain, the village of Penhoelzerrig dotting the hill side. On the left in the valley the Little Taff becomes especially beautiful at Pontysam Glas, where there is a small but pretty waterfall. It is only in such spots as this that one can forget for a time that the twin giants of iron and coal are busy close by. Pleasant nooks and corners, seemingly as fresh as they were before the days of the locomotive, abound in the midst of the vast coal getting and iron making community, but "time and the hour" must yet bring them within the working of capital, for the whole district abounds in mineral wealth, and mines must be fed, and steamships must navigate the walls, and English hearths must be supplied with fuel.

Merthyr Tydfil, under the Crawshays, has grown from a village into an important town. In 1831 the population had risen to 22,000; in 1841 it was 31,977; in 1851 it had grown to 46,378, and in 1871 had risen to 96,591; the borough of Merthyr, including Aberdare and the hamlet of Coed-y-Cymmer. A similar advance in population may be said to be going on throughout the whole of this wonderful valley, which is watered by a river running through the richest mineral district in Britain, and is traversed by the best paying line of railway in the world.

THE NORTH OF ENGLAND IRON AND COAL TRADES.

[FROM OUR OWN CORRESPONDENT.]

In the general prospects of the North of England iron and coal trades there are some features that give rise to serious apprehension. The iron trade is still quoted at 100s. and over, but there is a very perceptible slackening of demand, especially for No. 3. This is due to several causes, which may be briefly stated. The falling off in our American exports is one of the most serious drawbacks with which our manufacturers have now to contend. It has now come to be regarded as a moral certainty that our manufacturers are being shut out from the American market. Gradually but surely our exports to that country are declining, and considering the enormous natural resources of the United States, and the rapidly accelerated rate at which they are being developed, there is little hope of England being again able to wield the monopoly she has hitherto held in the American and Canadian markets—so long, at least, as the existing prohibitory tariff continues in force. Manufacturers have been kept pretty busy for the last month with orders on German account. The new German tariff comes into operation next month, and brokers are anxious to secure early deliveries of iron into that country. With this object they have lately been putting considerable pressure upon manufacturers; but now that the crush is past there is a relapse of something very like dullness. All the blast-furnaces in the North of England are still in full employment. There is nothing to hinder the production from being maintained, as it has been for the last few months, at an exceptionally high figure. All classes of operatives, from the ironmaster upwards, are working with regularity and steadiness. The output of ore is considerably greater now than it ever was before. For the last month it has averaged close on 150,000 tons per week. The yield of the blast-furnaces has been correspondingly great, and, unless some unforeseen circumstances interpose, there is every likelihood that the production of pig-iron in the North of England will this year be considerably over 2,000,000 tons, which, striking the average value for the year at 100s., will give a product of fully 10,000,000*l.* as the value of the crude iron manufacture of the North of England. Meanwhile, several new blast-furnaces are rapidly approaching completion. A few weeks more will see the new furnaces of the Messrs. WHITWELL in full blast. These furnaces have been built in the most modern style, with every improvement that the experience of the Messrs. WHITWELL could devise. Then there are the two monster furnaces at Ferryhill, each 105 ft. high, almost ready to be blown in. About these furnaces there is this point of interest, that they are the largest furnaces in the world, and ironmasters will look forward to their results with considerable interest.

The Rosedale and Ferryhill Iron Company have acquired a royalty of several thousand acres of coal near Doncaster, and they propose to manufacture from this coal coke of a harder description than the Cleveland ironmakers have yet used, and consequently capable of bearing a heavier burden in the blast-furnace. RONSON, MAYNARD, and Co.'s works at Coatham are fast approaching completion. These works are situated by the sea coast, and it is one of their peculiarities

that piles have had to be driven into the ground as a foundation for the furnaces. Messrs. BELL BROTHERS have three new furnaces at Port Clarence, and it is rumoured that they have in contemplation at these works the erection of one of Ferrie's self-coking blast-furnaces, such as the Monkland Iron and Steel Company and the Coltness Iron Company, in Scotland, have recently adopted. The Ferrie furnace has not yet been tried in the Cleveland district, although the patentee is satisfied that it would suit the peculiar conditions of the Durham coal.

The only other item of information regarding the pig-iron trade of the North of England relates to the importation of foreign ores for smelting purposes. The mines at Bilbao, in Spain, are now closed completely, owing to the revolution, so that there are no supplies of iron ore coming to hand from that country. In these circumstances some of the Cleveland ironmasters are turning their attention to other sources of supply. It is understood that a movement will soon be made to import ore from Portugal, and steps are already being taken to import ore from Spain. Spanish ore costs about 25s. per ton, delivered at the Tees, and it is believed that Portuguese ore, with an average percentage of metal, could be delivered for the same price, or, perhaps, even less. As it is, those ironmasters who are engaged in making BESSEMER iron have had to suspend operations, and confine themselves to the production of ordinary Cleveland pig-iron. At the Walker Ironworks Messrs. BELL BROTHERS are adapting some of their old furnaces for the manufacture of stratified iron, and some of them will shortly be put in blast. There seems a gradually increasing disposition on the part of the northern ironmasters to take the manufacture of steel. This disposition is, perhaps, referable to several causes, but to none is it more directly traceable than to the growing demand for steel as an article of commerce. For rail-making, for shipbuilding, and for numerous other purposes, steel is becoming the place of iron; and we seem to be nearing the time when the place of iron will be taken by steel. The Tyne and Wear Association have booked several good contracts of late, and at some of the principal yards old hands who were discharged months ago are still over 400 puddling-furnaces idle in the North of England, and a large number of those laid off temporarily for alteration or repair, and as this state of things continued it is impossible to say that the iron trade is in a healthy condition.

In the malleable iron trade the wages question is now the all-absorbing subject of discussion. In a few days the Board of Arbitration will meet at Durham for the purpose of adjusting the wages of the ironworkers for the next year. The ironmasters have already resolved to make a considerable reduction in the wages of puddlers, who are now paid at the rate of 13s. 3d. per ton. It is feared that the puddlers will not consent to submit to any reduction, and it is understood that they will point to the high prices still prevailing in the malleable iron trade as a reason why they should not be asked to do so. The Board is unable to agree together of course it will be needful, in accordance with previous usage, to call in the services of another independent arbitrator. It is already a foregone conclusion that Mr. Pease will be the choice of the Board—having in previous arbitrations thoroughly won the confidence of both masters and men. The coal trade is in a queer state. The demand is undoubtedly brisk, and prices are well maintained, but both producers and consumers are looking forward to a speedy fall. Yet, in view of this emergency, the miners in South Durham are agitating for a further advance in wages. They commenced two or three weeks ago by demanding an extra 10 per cent. from Messrs. WOOLFE and CHAPMAN, of Darlington. This demand was peremptorily refused. The miners then asked for an advance of 10 per cent., and last week the men employed at the Woodfield Collieries, of BOLCKOW, VAUGHAN, and WILKINSON, asked for an advance of 10 per cent., and last week the men employed at the Adelaide Collieries, belonging to the Messrs. PEASE, of Darlington, came down with another demand for 10 per cent. The latter claims are to be discussed by the Durham Coal Owners' Association at their next meeting. The opinion of individual coalowners that the miners, not caring to risk a general demand for an advance of 10 per cent., have resolved to take the collieries in detail, and endeavour to secure compliance with their claims by putting pressure upon individual employers. It is, of course, impossible to say what length these tactics will be carried; but if the miners declare a *hunger* the employers will be compelled, however reluctantly, to comply with their demands, or make sacrifices for which they are not prepared. Another question of some consequence to the coal trade is that arising out of the demand now being made by the "putters" at the South Durham collieries for payment in advance of the weight of coal. According to the provisions of the Mines Regulation Act, all payment is to be made according to weight; but this provision has only been applied, so far as South Durham is concerned, to the hewers, the masters contending that 1 cwt. more or less, does not affect the "putters," who have simply to send the tubs down the incline, and return them empty. The "putters," however, refuse to see eye to eye with the view of this matter, and the question has been referred to a committee of both the miners' and the mineowners' associations. Within the last few days several large lots of small coal have been sold at 7s. 6d. per ton, but the best qualities are still quoted at 18s. to 18s. for manufacturing, and 22s. to 25s. for household purposes. In the neighbourhood of Darlington a firm of Middlesbrough ironmasters have commenced to bore for coal. Hitherto no coal has been found in this district, but it is believed that there are sufficiently geological reasons for assuming it to exist not only on the Archdeacon Newton Estate, where boring is now going on, but also under Darlington, and for some distance beyond. At the same time, these very reasons point to the possibility of the lowest workable seam being denuded and gone before the magnesian limestone was put on in the Tees Valley. In other parts of the North, where coal is yet unexplored, boring operations are now in progress with a view to the further development of mining industry.

NICKEL MINES.—Most of the nickel of the world, until within a few years, came from Germany, but the discovery of mines in America has entirely driven the foreign article from the market, and considerable quantities are now exported to Europe. But one deposit is being worked in America, and is believed to be the largest yet discovered in the world. The mine lies in Lancaster County, Pennsylvania, about three miles south of the Gap Station, on the Pennsylvania Railroad. It is on the high land separating Chester and Pequea Valleys, a region rich in minerals; for, besides the copper found in connection with the nickel, there are large deposits of iron and limestone a short distance south. The existence of copper was known many years ago; indeed, it was taken out 70 years ago, but the mining was never prosecuted with much vigour, and afforded little profit. The copper was impure, but about the year 1856 the material mixed with it was discovered to be nickel, and as the depth of the mine increases so it predominates. The ore is very hard, and the mining is carried on altogether by blasting. There are a few Cornish miners to take the lead, but the rest are Americans. A Cornish pumping engine, of 75-horse power, draws half a barrel of water at every stroke from the mine, which is 210 feet deep, and another brings the ore to the surface. The ore in appearance is iron grey, very heavy, and in some places the bright copper ore is very prominent. The amount taken from the mine varies from 400 to 500 tons per month. The mining and manipulation of this amount requires 175 men employed here and at the furnaces. The ore has to be hauled in wagons about half a mile to the furnaces, which is situated on very high ground, and overlooks the beautiful Pequea Valley. This situation was chosen partly that the wind might carry away the noxious smoke and gas, and partly because of the stores of limestone and flint in the neighbourhood. The process adopted is first to throw the ore between the jaws of a ponderous iron breaker, by which it is reduced to small fragments weighing about half a pound each. Thence carts convey it to the furnaces, which are constructed very much like the old-fashioned lime-kilns, except that these have a very tall smoke-stack, to increase the draft. A kiln, holding 80 or 90 tons, is filled with ore and kindled with a little wood. It burns for about six weeks, its own gas supplying the fuel for burning out the impurities. This first stage towards purification is followed by a process almost precisely similar to that which iron is subjected to. There are three large furnaces, and into these the ore is put, mixed with powdered flint and limestone (the former predominating) and coke. About three days are made in 24 hours, for the work does not stop either night or day, two sets of hands being employed. The product of the furnaces is passed through iron rollers and crushed to powder, in order that it may be more easily transported to Camden, New Jersey, where the final process of separating

the nickel and copper and preparing each for market is effected. No waste is allowed. The ore dust, large quantities of which are made in drilling and blasting, is mixed with flux and clay, baked in square bricks, and reduced in the furnaces, just as is the rest of the ore. The pure nickel commands a high price, varying, of course, according to the demand, but averaging over \$2 per pound. Not only does this supply all of the material for the nickel coins, but nickel is being extensively used in plating iron and other metals and in various compounds. The whole property is owned by a Philadelphia gentleman, who has by his energy and capital not only opened up a new branch of industry to the American artisan, but has taken another step towards making the American independent of other nations. Thus it is that Pennsylvania, through her valuable mineral deposits, is increasing her wealth by mining and manufacturing interests, as well as working her most valuable agricultural territory.—*Iron.*

THE AMERICAN FINANCIAL CRISIS.

As was generally anticipated, the temporary embarrassment of some of the leading American banking firms have not been followed by any such disastrous consequences on the English Stock Exchange as were predicted by the "Bear" party on both sides of the Atlantic. The United States Government, it is true, has, by some liberal and immediate measures, afforded the most salutary relief to the New York market, and its beneficial action has been felt through the other great financial centres of America. Such action is an example which should not be forgotten by our leading banking establishments, which are noted for their extreme and unnecessary caution in raising the rate of interest whenever some important failures are announced on the Continent, as well as in the United States. It should also be borne in mind that among the failures of secondary banking houses, which usually follow that of the principal establishments, there are a number of them which find under those critical circumstances a sort of accommodation in suspending payment without thus particularly attracting public attention on the weak condition of their affairs.

By this class of banks the suspension of such prominent and honourable banking firms as Jay Cooke and Co., and others of the same stamp, affording an apparent justification of their failures, is regarded more as a blessing than as a calamity. They are always easy to be recognised, by their hurry in announcing their suspension on the morrow of that of the great establishments. They are also too noisy in the well-calculated expression of their grief. This mode of accommodation is generally more resorted to in America, where failures are not considered as accidents of such a serious nature as in this country, and do not, therefore, stain to so considerable an extent the character and the names of bankrupts. It is hoped, however, that should such a convenient way of suspending business be attempted here by some worthy disciples of our American cousins it would be discovered at once, and prosecuted under the strict provisions of English laws, the enforcement of which has been the source of our financial prosperity at home, as well as of our credit abroad.

THE GERMAN ROUTE TO INDIA.

The opening of the new harbour and docks at Flushing, at the mouth of the Scheldt, has been availed of by Mr. W. T. MULVANY, of Düsseldorf, as an opportunity for agitating a system of international communication, the partial development of which could not fail to be of great commercial advantage both to this country and to Germany, whilst to Holland it would be of almost inestimable benefit. Whether the scheme is too extensive to admit of practical realisation is a question which will doubtless give rise to much discussion, but there are certain parts of the project which could be very readily carried into effect, and which would at the same time be of great importance in enabling us to extend our commercial relations with Holland and Germany. Mr. Mulvany very properly sets out with the statement that in order to obtain the maximum of advantages, and the utmost speed consistent with safety in the personal and postal communications between nations, well laid out railways by land, and deep-harbour accessible at all times for the most powerful steamers by water both in the nearest practical direct route constitute plainly the first essentials of success. He remarks, moreover, that if the old railway nations of Europe will maintain their status and the superiority which they have hitherto obtained by their works they must go on, improve, and complete their systems of communications, and each is especially bound in its own interest to do so in connection with the progress of its neighbour. He regrets, as all practical men must do, that in their origin railways were not laid out upon a definite plan in each country at least, but in suggesting as a remedy that "the crooked ways must be made straight," he proposes that which few practical men would attempt even if any great advantage were to be anticipated from the change. The straightening of the routes between Flushing and Venlo, between Venlo and Hanover, and between Venlo and Cassel would be of no real practical importance, and with regard to the Venlo and Cassel line who would derive any material advantage from it except Düsseldorf and Elberfeld.

For his international lines Mr. Mulvany proposes a system which reminds one of that of Mr. Joubert, the Belgian, and which may be ranked as equally utopian; for he says that for these international lines, and especially for the main trunks of the system the railways should pass over or under every other line of communication. No level crossings of railways, roads, navigations, or even of footpaths, should be allowed, and the railway should be completely fenced on both sides. The railways should be constructed with double lines in the centre for all passenger and postal trains, the passenger traffic separated from the goods and mineral traffic, arrival and departure traffic, and buildings provided at the stations, no facing points allowed on the passenger lines under any circumstances, no head stations except at termini, and then constructed with abundant length beyond the arrival platform; and, in short, the whole construction should be adapted for running express trains at the highest attainable speed without risk of collision, whilst sleeping carriages and all the means of living should be provided in the trains themselves for the long journeys, which under such circumstances, and with such improved accommodation, would be then freely undertaken by thousands who at present prefer to remain at home. As some will have forgotten Mr. Joubert's proposition, they may be reminded that it was the converse of Mr. Mulvany's. He proposes to use the two central lines for the goods, minerals, and slow passenger traffic, and to have one large rail on each side of this ordinary railway. Upon these two large rails an engine and carriages were to run of such enormous dimensions that the axles would pass above the ordinary trains using the central lines without in any way interfering with them; and as this giant train was to have a speed of 300 miles per hour it would probably meet Mr. Mulvany's views exactly. With regard to English experience it has not been found desirable, even on English lines with the largest traffic, to use a separate pair of lines for goods and mineral traffic, except in exceptional cases, and for very short distances; and if anything could make it more undesirable and impracticable it is Mr. Mulvany's proposition to run his central or passenger pair of rails at a high level, and his outer or goods pair at a low level, and to have goods and passenger stations far removed from each other, the former as nearly as possible on the level of the country, and the latter high above the towns and cities to be accommodated.

With regard to harbours, Mr. Mulvany states that the first consideration was to determine which would be most suitable for the termini of the international railway, and that after visiting most of the harbours from Boulogne to the Elbe, he soon saw that if Flushing harbour were properly improved, or rather if a harbour and docks were constructed and properly connected with its own deep-water roadstead and, by railway, with the continental net of railways, it was by nature, owing to its projecting position into the sea, and must necessarily be, the great harbour and *entrepôt* of the future international communication for this part of Europe.

At present the conditions which were previously wanted are now fulfilled. It is connected by railway with the whole continental system, admirable and capacious deep-water docks are erected, and an outer harbour connecting it with the deep water of the roadstead, all fully adequate for the commercial wants of the port at present and for some years to come, and only deficient in one point (which, however, can be easily remedied) for the great purpose of the terminal harbour of international communication for which, he con-

siders its position so peculiarly fits it. This point is the size of the outer harbour, into which, according to the project, the large and powerful passenger and mail steamers to and from the Atlantic, and those required for very high speed to and from England, should be enabled to come at all times of tide, day and night, without difficulty or delay deliver their passengers and mails direct off their decks into the railway carriages on an ample pier in the centre of the harbour, and then warping round to the departure platform at the other side of the pier, or to one side of the harbour, as the case might be, hold themselves prepared to leave the harbour when necessary. Fortunately, he remarks, there is little difficulty in thus extending the outer harbour at Flushing, and he wisely suggests that the Government of Holland should reserve all adjacent lands which may be required for the future extension and improvement of this important port. Nature has done everything for the roadstead to entitle it to be selected as the great terminus for this international communication, but to fulfil its mission the artificial works must be constructed so as to admit the largest Atlantic and mail steamers.

The leading ideas of Mr. Mulvany's project are undoubtedly sound, and as he proposes in the first place to utilise existing routes and lines, no fear need be entertained that all the commercially important portions of his proposed enterprise will be amply realised. That his suggestions as to the harbour should be carried out there can be no question, and that Flushing is the best locality that could be selected is equally clear; so that it remains only to consider the land system of communication, and upon this point he properly remarks that the direction of the first part of the main trunk line of railway, so that it shall best suit the diverging branches of the system it is intended to serve, is of paramount importance. The place he selects as his chief junction is Venlo, on the frontier between Holland and Germany, the position of which is unsurpassed, being nearly on the direct line from Flushing to Berlin, Dresden, &c., therefore taking the traffic to Hanover, St. Petersburg, &c., and scarcely further from the direct line from Flushing to Vienna, which would form the first portion of the direct route to Constantinople, and thence by the Euphrates valley to India. The entire project, so far as regards routes, appears to be admirably conceived, and if it be denuded of the objectionable portion relating to double railways at different levels, diversion of railways, &c., it will assuredly become one of the greatest commercial enterprises of the age. He proposes, with only the present rates of speed of the German express trains and the Dublin and Holyhead steamers, to reach Hamburg in 16 hours; Berlin, Dresden, or Munich in 18 hours; Düsseldorf, Elberfeld, or Cologne in 10 or 11 hours; Vienna in 24 hours; and St. Petersburg and Constantinople in 48 hours, and if this be done (a feat which with his suggestions carried out would be comparatively easy) an amount of benefit would be conferred upon the commercial interests of England and Germany which may fairly be pronounced inestimable.

NEW FUEL PATENTS.

UTILISING COAL WASTE.—ARTIFICIAL FUEL.—The improvements in the manufacture of artificial fuel invented by Mr. E. LOISEAU have been frequently referred to in the *Mining Journal*, and it is gratifying to learn that the machinery, which he has erected at Manch Chunk, is now in full operation, and working well. It will be recollected that Mr. Loiseau's invention consists in simply combining the small coal with just sufficient clay and milk of lime to make it agglomerate. The process commences with the distributor, which is provided with two hoppers, one for the coal dust, and the other, a smaller one, for the clay. This distributor regulates the proportion of coal dust and clay which fall into the same pit, where it is moistened with milk of lime, and then carried by a chain elevator to the mixer; a kind of pug mill with seven vertical shafts carrying arms which turn in all directions. After passing through the mixer, which has suitable openings at the bottom, the mixed mass falls into the feeder of the moulding press, which may be compared to a confectioner's lozenge machine on a large scale. The feeder is so constructed as to admit more or less of the material between the rollers according to the sized lumps required. The lumps of coal, moulded in the shape of an egg, are received from the rollers upon an endless wire-cloth belt, by which it is carried to the drying tunnel, in which two endless wire-cloth belts are arranged in the same way as the press belt, but placed back to back. The coal falls upon the proper one, and travels first in one direction and then in the other five times the length of the tunnel, being all the time in motion; two furnaces heat this tunnel, and in it the coal is very rapidly dried, the heated atmosphere having free access to the lumps, owing to the manner in which the lumps are moved upon the belt. The dried lumps are received upon aprons placed at both ends of the tunnel. By another elevator it is raised and passed through the waterproofing tank, receiving therein a coating of resin dissolved in benzine. The excess of this liquid being evaporated the fuel is ready for market.

Mr. J. F. CHALLETON, of Paris, has patented an invention which relates—1. To an improved treatment of peat, the ulmine contained in which is first extracted, and, after a preliminary fermentation is disintegrated by means of crushers or stampers. It then undergoes a rasping treatment, and is next dried, to separate the lighter substances. An arrangement of apparatus is described, for carrying out the above operations. Steam is next employed to decompose the alkaline ulminates, and set at liberty the organic mucilaginous matter of log plants. After setting, a crysallised ulmine is obtained of considerable density, forming a fuel of standard quality.—2. An oven of special construction is also described for converting the crysallised ulmine into coke or charcoal, the material being supplied in a continuous manner, and subjected to different temperatures (according to the degree of carbonisation required), during its progress through the apparatus, which is heated by the gaseous products of the decomposition, the oils, pitch, and paraffin being also separated in condensing apparatus forming part of the oven.

Mr. SYDNEY HALL, of the Wear Fuel Company, Sunderland, has patented some improvements in machinery for moulding and compressing blocks of fuel, peat, clay, and other like substances. The provisional specification describes placing two tubes end to end, and in a line with one another, with a space between them. Each tube has a plunger working within it. The material to be compressed is fed through a hopper into the tubes, and is there compressed between the plungers, and is then discharged through the space between the tubes.

Messrs. J. T. WOODS and Baron DE MALORTIE have patented some improvements in furnaces for economising heat and burning inferior fuel. They say—"Our improvement consists in enclosing a portion of the furnace in which the combustion takes place in a fire-clay arch, fire-clay arch, or arch of other refractory material, which is necessarily interposed between the burning fuel and the bottom and sides of the boiler, steam-boiler, pan, oven, &c., to be heated, and bringing the heated air and products of combustion back to the flues between the top of this arch and the bottom and sides of the boiler, steam-boiler, pan, oven, &c., in order to confine and concentrate the heat of the burning fuel, to maintain a very high temperature, to render the combustion more perfect, and to absorb and to utilise all the heat; the heated air and gas having to pass between the top of the arch and the bottom and sides of the boiler, steam-boiler, pan, oven, &c. In a furnace of this description such inferior fuel as coal dust, coke breeze, or refuse, cinders, charcoal dust, culm dust, sawdust, &c., can be conveniently and economically burned. We claim the application of our improvement to boilers and steam-boilers of every description, locomotive, Cornish, stationary, and for marine propulsion, for brewers' coppers and boilers, for all other description of boilers and pans for heating or the evaporation of water and all other fluids, for all description of ovens, for domestic heating grates, &c., for all apparatus for heating air, gases, water, or other fluids, and for all distilling apparatus."

CONDENSATION OF POISONOUS GASES.—At the recent annual meeting of the Miners' Association, at Falmouth, there was not time to read all the papers contributed, and among these was one by Mr. J. T. ROWE, of Redruth, "On the Condensation of Poisonous Gases and the Fumes of Sulphur and Arsenic," the practical value of which induces us to furnish an abstract. Mr. Rowe said he made no pretensions to a discovery, but simply introduced his arrangement in the light of an improvement in the ordinary means employed for bringing objectionable gaseous products into direct contact with water, without interfering with draught. His principle had been applied to the burning-houses at Stray Park Mine, now occupied by the adventurers of Carn Camborne, the gaseous products of which had been so objectionable that litigation arose. The case having been referred to Mr. Rowe for arbitration, he set to work to abate the nuisance, if possible, and still to enable the calcining operations to be carried on. His first object was to reduce the temperature of the horizontal flues so low as to condense the volatilised arsenic into solid arsenious acid. This was accomplished by building additional chambers in the course of the flues. The next object was to deal with the sulphurous acid gas and the products of the combustion of the coals. To effect this he constructed a tower 15 ft. high, 4.5 ft. by 3 ft. within, divided by a septum, or partition, into an upcast and a downcast shaft—the former 3 ft. by 2 ft., the latter 3 ft. by 3 ft. These dimensions were, of course, the result of careful calculation as to the volume of gases to be dealt with. The tower rested upon the walls of the horizontal flues at its junction with the chimney stack, into which an opening was made, 2 feet square, to carry the waste air, and so maintain the draught. The gaseous products were, by displacement of air, and consequent vacuum, driven by falling water down the downcast shaft, the water being delivered from a series of shower-boxes fed by funnels from without, so contrived as to prevent the escape of the ascending gases. In the shaft below the shower-boxes, at measured distances, were set drip-trucks, formed of triangular bars of wood, the more acute angles upwards. Each rack being set in an opposite direction, and at a dead level, the effect of the whole arrangement was that the tower was filled from top to bottom with a dense spray. Thus the gases were washed, cooled, condensed, and absorbed by the water, which was collected in a well at the bottom of the condenser, and discharged into a pond. Here the carbonaceous matters settled, and the gases, by chemical affinity and action, being decomposed were rendered harmless. The water was afterwards used for dressing burnt ore. The temperature in the chimney-stack was only 8° above that of the outer air.

SOCIETY OF ENGINEERS.—At the first meeting for the session, on Monday, a paper will be read on "Recent Improvements in Pumping-Engines for Mines," by Mr. Henry DAVEY.



VIENNA EXHIBITION.



Important Notice.

HAYWARD TYLER & CO., having noticed that another Firm claim to have been awarded the "MEDAL FOR PROGRESS" for STEAM PUMPS, have made it their business to telegraph to Vienna, and have also applied to the Commissioners in Parliament Street for AN EXACT TRANSCRIPT OF THE AWARDS FROM THE LATEST OFFICIAL RETURN, as made to the Firm in question and themselves. Below is the reply furnished by the Commissioners to them, showing most conclusively that

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are the **ONLY** English Exhibitors who were awarded the

"MEDAL FOR PROGRESS,"

For **DIRECT-ACTING STEAM PUMPS.**

Copy of Memorandum received September 29, 1873, from the British Commission of Vienna Exhibition, 1873.

"Extract from Austrian Official List of Awards:

- | | | |
|-----|---|-----------------|
| 457 | Tangye Bros. & Holman, Grossbritannien, London. | |
| | Dampfmaschine | Fortschritt M. |
| 521 | Tyler, Hayward, & Company, Grossbritannien, London. | |
| | Spiesepumpen | Fortschritt M." |

Translation of Words: Dampfmaschine, STEAM ENGINE: Spiesepumpen, FEED PUMPS; Fortschritt, PROGRESS.

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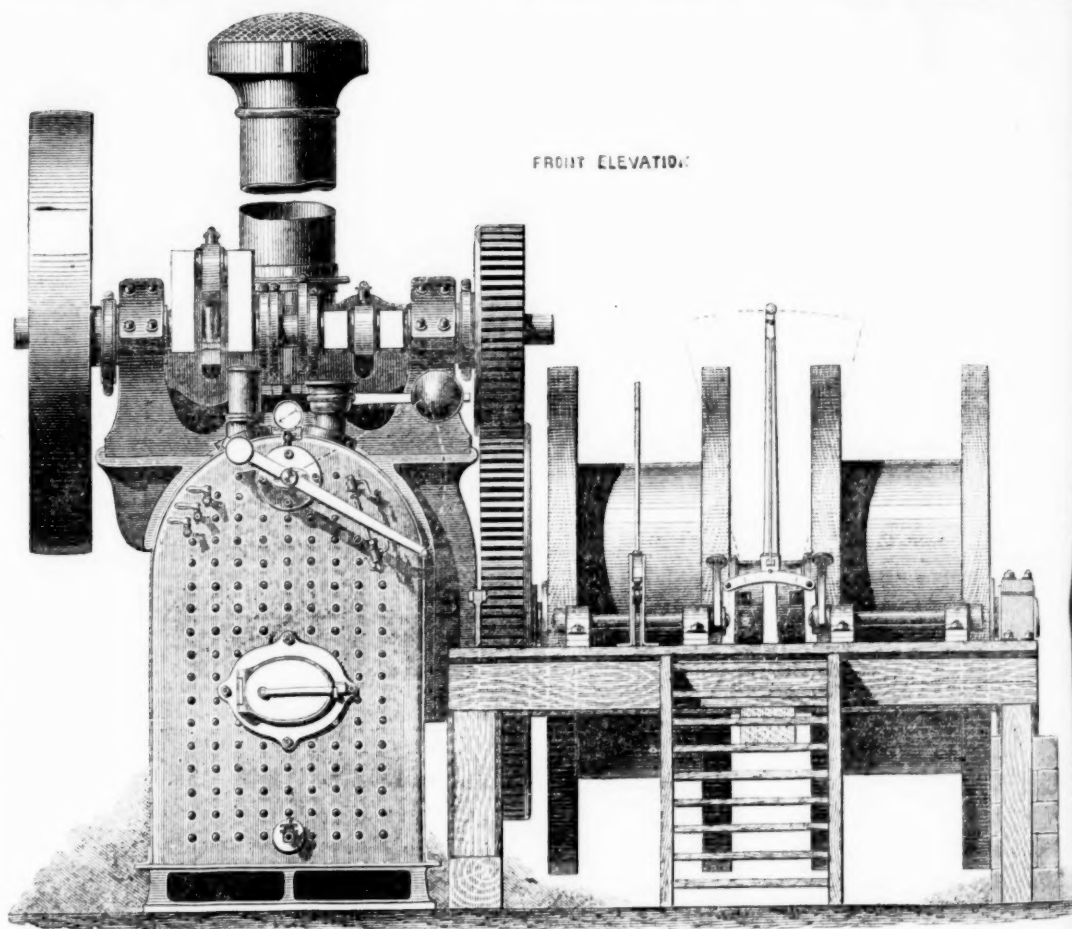
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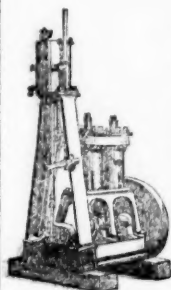
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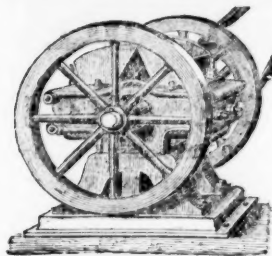
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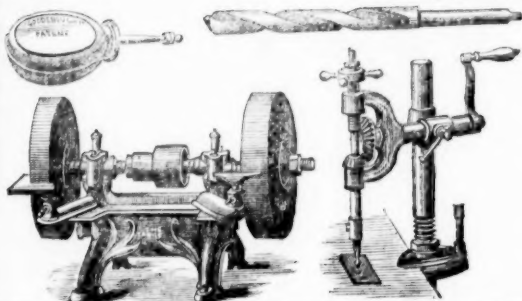
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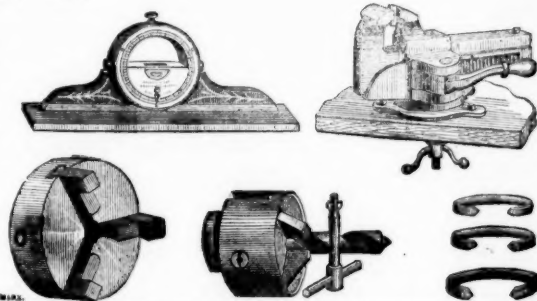


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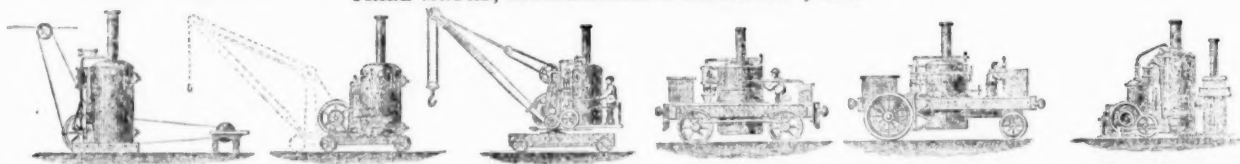
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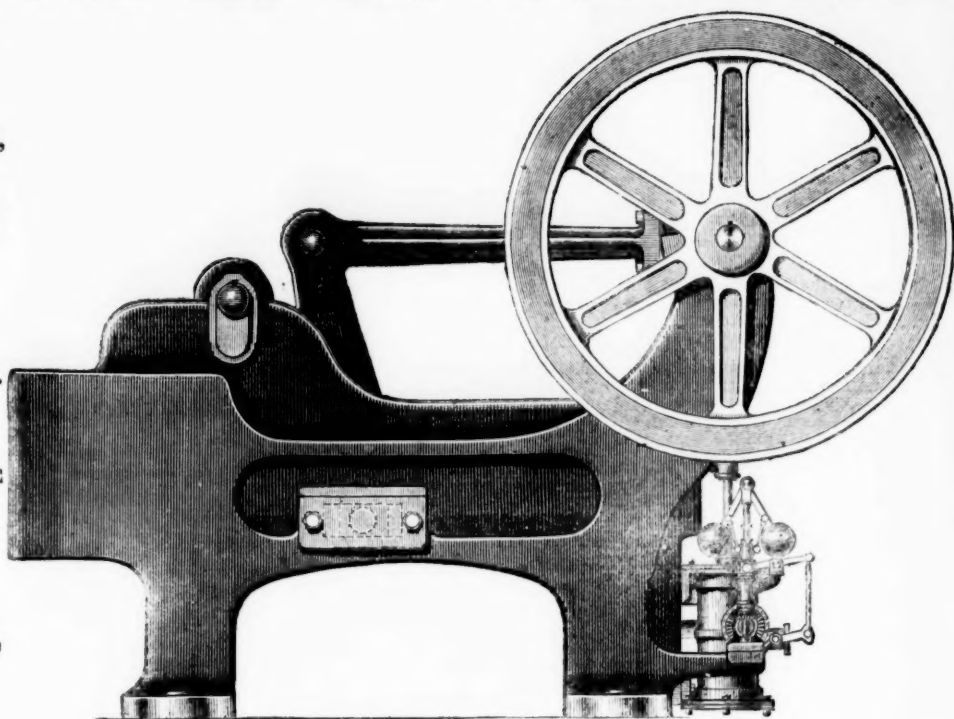
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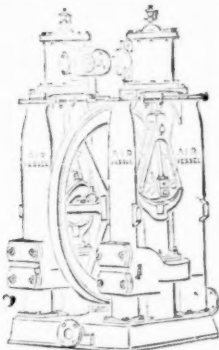
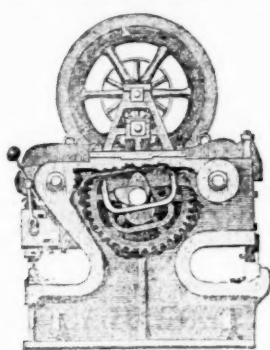
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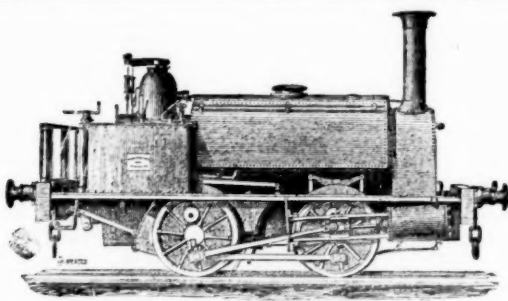
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